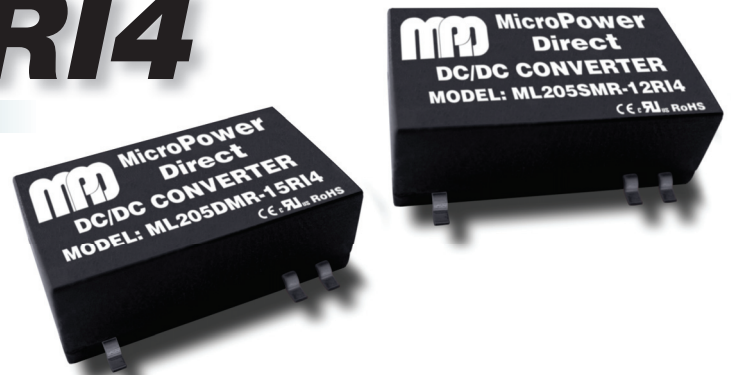


ML200MRRI4

Medical Approved Compact SMT, 2W DC/DC Converters



Key Features:

- EN 60601 3RD Ed. Approved
- 2W Output Power
- 4 kVrms Isolation
- Reinforced Insulation
- 1 x MOPP & 2 x MOOP per EN 60601-1 3RD Edition & ANSI/AAMI ES 60601-1
- 2 μ A Max Leakage Current
- Compact SMT Case
- Single & Dual Outputs

RoHS



ANSI/AAMI
ES 60601-1



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Electrical Specifications

Specifications typical @ +25°C, nominal input voltage & rated output current, unless otherwise noted. Specifications subject to change without notice.

| Input | | | | | | |
|--|---|----------|-------|-------|------------|--|
| Parameter | Conditions | Min. | Typ. | Max. | Units | |
| Input Voltage Range | 5 VDC Input | 4.5 | 5.0 | 5.5 | VDC | |
| | 12 VDC Input | 10.8 | 12.0 | 13.2 | | |
| | 24 VDC Input | 21.6 | 24.0 | 26.4 | | |
| Input Filter | Internal Capacitor | | | | | |
| Output | | | | | | |
| Parameter | Conditions | Min. | Typ. | Max. | Units | |
| Output Voltage Accuracy | | | ±2.0 | ±4.0 | % | |
| Output Voltage Balance | Dual Outputs, Balanced Loads | | ±0.1 | ±1.0 | % | |
| Line Regulation | $V_{IN} = \text{Min to Max}$ | | ±1.2 | ±1.5 | % | |
| Load Regulation, See Note 2 | 5V Output Models | | | ±12 | % | |
| | All Other Models | | | ±10 | | |
| Ripple & Noise (20 MHz) | See Note 3 | | | 150 | mV P - P | |
| Temperature Coefficient | | | ±0.01 | ±0.02 | %/°C | |
| Output Short Circuit | Momentary (0.5 Sec.) | | | | | |
| General | | | | | | |
| Parameter | Conditions | Min. | Typ. | Max. | Units | |
| Isolation Voltage | 60 Seconds | 4,000 | | | Vrms | |
| | 1 Second | 6,000 | | | Vpk | |
| Reinforced Insulation Working Voltage | 300 Vrms | | | | | |
| Leakage Current | 240 VAC, 60 Hz | | | 2.0 | μ A | |
| Isolation Resistance | 500 VDC | 10 | | | G Ω | |
| Isolation Capacitance | 100 kHz, 1V | | 15 | 20 | pF | |
| Switching Frequency | | 50 | 80 | 100 | kHz | |
| EMI Characteristics | | | | | | |
| Parameter | Standard | Criteria | | Level | | |
| EMC | Complies With EN 55011 4 TH Edition | | | | | |
| EMS | Complies With EN 60601-1-2 | | | | | |
| Environmental | | | | | | |
| Parameter | Conditions | Min. | Typ. | Max. | Units | |
| Operating Temperature Range | Ambient | -25 | | +80 | °C | |
| | Case | | | +90 | °C | |
| Storage Temperature Range | | -50 | | +125 | °C | |
| Cooling | Free Air Convection | | | | | |
| Humidity | RH, Non-condensing | | | 95 | % | |
| Physical | | | | | | |
| Case Size | See Mechanical Drawing (Page 2) | | | | | |
| Case Material | Non-Conductive Black Plastic (UL94-V0) | | | | | |
| Weight | 0.13 Oz (3.75g) | | | | | |
| Reliability Specifications | | | | | | |
| Parameter | Conditions | Min. | Typ. | Max. | Units | |
| MTBF | MIL HDBK 217F, 25°C, Gnd Benign | 2.0 | | | MHours | |
| | IEC/EN 60601-1, EN 60601-1 3 RD Edition, 1xMOPP & 2 x MOOP | | | | | |
| Safety Standards | ANSI/AAMI ES 60601-1, 1xMOPP& 2 x MOOP Recognition, (UL Certificate) | | | | | |
| | ANSI/AAMI ES 60601-1, CAN/CSA-C22.2 No.60601-1 | | | | | |
| Moisture Sensitivity Level, See Note 4 | IPC/JEDEC J-STD-020D.1 Level 2 | | | | | |
| Absolute Maximum Ratings | | | | | | |
| Parameter | Conditions | Min. | Typ. | Max. | Units | |
| Input Voltage Surge (1 Sec) | 5 VDC Input | | | 9.0 | VDC | |
| | 12 VDC Input | | | 18.0 | | |
| | 24 VDC Input | | | 30.0 | | |
| Peak Reflow Temperature | See Note 5 | | | 245 | °C | |

Caution: Exceeding Absolute Maximum Ratings may damage the module. These are not continuous operating ratings.

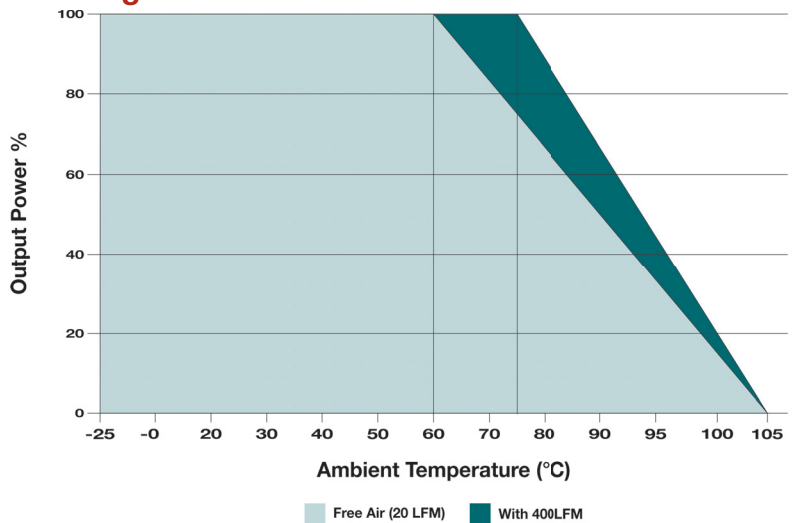
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| Model Number | Input | | | | Output | | | Capacitive Load (µF, Max) | Efficiency (% Typ) | Fuse Rating Slow-Blow (mA) |
|----------------|---------------|-------------|--------------|---------|---------------|-------------------|-------------------|---------------------------|--------------------|----------------------------|
| | Voltage (VDC) | | Current (mA) | | Voltage (VDC) | Current (mA, Max) | Current (mA, Min) | | | |
| | Nominal | Range | Full-Load | No-Load | | | | | | |
| ML205SMR-05RI4 | 5 | 4.50 - 5.50 | 606 | 90 | 5.0 | 400.0 | 8.0 | 330 | 66 | 1,200 |
| ML205SMR-12RI4 | 5 | 4.50 - 5.50 | 600 | 90 | 12.0 | 165.0 | 3.0 | 330 | 66 | 1,200 |
| ML205SMR-15RI4 | 5 | 4.50 - 5.50 | 605 | 90 | 15.0 | 133.0 | 2.5 | 330 | 66 | 1,200 |
| ML205DMR-12RI4 | 5 | 4.50 - 5.50 | 553 | 90 | ±12.0 | ±83.0 | ±1.5 | 100 | 72 | 1,200 |
| ML205DMR-15RI4 | 5 | 4.50 - 5.50 | 542 | 90 | ±15.0 | ±66.0 | ±1.0 | 100 | 73 | 1,200 |
| ML212SMR-05RI4 | 12 | 10.8 - 13.2 | 253 | 40 | 5.0 | 400.0 | 8.0 | 330 | 66 | 500 |
| ML212SMR-12RI4 | 12 | 10.8 - 13.2 | 250 | 40 | 12.0 | 165.0 | 3.0 | 330 | 66 | 500 |
| ML212SMR-15RI4 | 12 | 10.8 - 13.2 | 252 | 40 | 15.0 | 133.0 | 2.5 | 330 | 66 | 500 |
| ML212DMR-12RI4 | 12 | 10.8 - 13.2 | 224 | 40 | ±12.0 | ±83.0 | ±1.5 | 100 | 74 | 500 |
| ML212DMR-15RI4 | 12 | 10.8 - 13.2 | 220 | 40 | ±15.0 | ±66.0 | ±1.0 | 100 | 75 | 500 |
| ML224SMR-05RI4 | 24 | 21.6 - 26.4 | 126 | 30 | 5.0 | 400.0 | 8.0 | 330 | 66 | 250 |
| ML224SMR-12RI4 | 24 | 21.6 - 26.4 | 125 | 30 | 12.0 | 165.0 | 3.0 | 330 | 66 | 250 |
| ML224SMR-15RI4 | 24 | 21.6 - 26.4 | 126 | 30 | 15.0 | 133.0 | 2.5 | 330 | 66 | 250 |
| ML224DMR-12RI4 | 24 | 21.6 - 26.4 | 112 | 30 | ±12.0 | ±83.0 | ±1.5 | 100 | 74 | 250 |
| ML224DMR-15RI4 | 24 | 21.6 - 26.4 | 110 | 30 | ±15.0 | ±66.0 | ±1.0 | 100 | 75 | 250 |

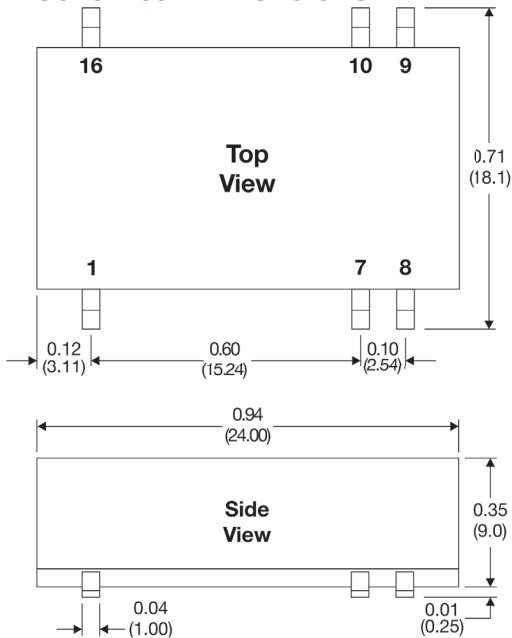
Notes:

- The specified maximum capacitive load is for each output.
- Load regulation is measured for a load change of 20% to 100%.
- When measuring output ripple, it is recommended that an external 0.47 µF ceramic capacitor be placed from the +Vout pin to the -Vout pin for single output units and from each output to common for dual output units. For noise sensitive applications, the use of 3.3 µF capacitors will reduce the output ripple.
- Any units that are not packaged in a vacuum sealed container should be stored in a controlled environment. Contact the factory for more information.
- The recommended reflow settings are a peak temperature of 245 °C for a maximum period (T_{PK}) of 10S and a time above liquidous (T_L) of ≤60 seconds at 217 °C. For more information, please contact the factory.
- Operation at no-load will not damage these units. However, they may not meet all specifications.
- Dual output units may be connected to provide a 24 VDC or 30 VDC output. To do this, connect the load across the positive (+Vout) and negative (-Vout) outputs and float the output common.
- The converter should be connected to a low ac-impedance source. An input source with a highly inductive impedance may affect the stability of the converter. In applications where the converter output loading is high and input power is supplied over long lines, it may be necessary to use a capacitor on the input to insure start-up. In this case, it is recommended that a low ESR (ESR < 1.0Ω at 100 kHz) capacitor be mounted close to the converter. For 5V input units a 2.2 µF is recommended, for 12V input units, a 1.0 µF; and for 24V units a 0.47 µF.
- It is recommended that a fuse be used on the input of a power supply for protection. See the table above for the correct rating.

Derating Curve



Mechanical Dimensions

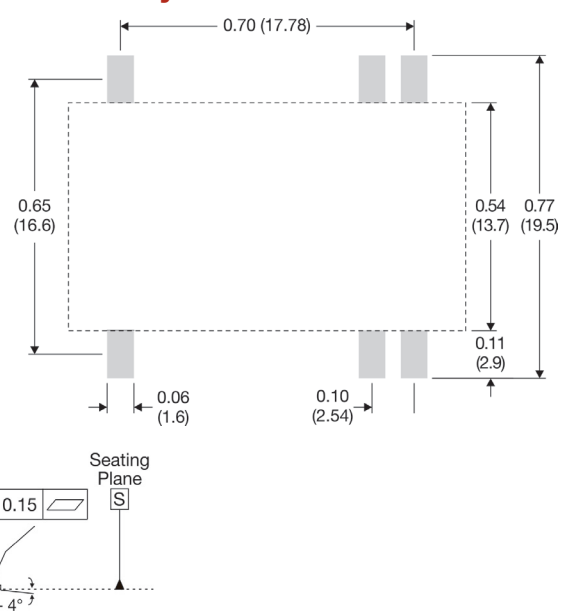


Pin Connections

| Pin | Single | Dual |
|-----|--------|--------|
| 1 | -VIN | -VIN |
| 7 | NC | NC |
| 8 | NC | Common |
| 9 | +VOUT | +VOUT |
| 10 | -VOUT | -VOUT |
| 16 | +VIN | +VIN |

NC = No Connection

Solder Layout



Mechanical Notes:

- All dimensions are typical in inches (mm)
- Tolerance x.xx = ±0.01 (±0.25)



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