# **NEC** NEC LCD Technologies, Ltd.

## TFT COLOR LCD MODULE

NL128102BC29-10

48.0cm (19.0 Type) SXGA LVDS Interface (2 ports)

## PRELIMINARY DATA SHEET

DOD-PP-0492 (2nd edition)

This PRELIMINARY DATA SHEET is updated document from DOD-PP-0486(1)

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.

#### INTRODUCTION

The Copyright to this document belongs to NEC LCD Technologies, Ltd. (hereinafter called "NEC"). No part of this document will be used, reproduced or copied without prior written consent of NEC.

NEC does and will not assume any liability for infringement of patents, copyrights or other intellectual property rights of any third party arising out of or in connection with application of the products described herein except for that directly attributable to mechanisms and workmanship thereof. No license, express or implied, is granted under any patent, copyright or other intellectual property right of NEC.

Some electronic parts/components would fail or malfunction at a certain rate. In spite of every effort to enhance reliability of products by NEC, the possibility of failures and malfunction might not be avoided entirely. To prevent the risks of damage to death, human bodily injury or other property arising out thereof or in connection therewith, each customer is required to take sufficient measures in its safety designs and plans including, but not limited to, redundant system, fire-containment and anti-failure.

The products are classified into three quality grades: "Standard", "Special", and "Specific" of the highest grade of a quality assurance program at the choice of a customer. Each quality grade is designed for applications described below. Any customer who intends to use a product for application other than that of Standard quality grade is required to contact an NEC sales representative in advance.

The **Standard** quality grade applies to the products developed, designed and manufactured in accordance with the NEC standard quality assurance program, which are designed for such application as any failure or malfunction of the products (sets) or parts/components incorporated therein a customer uses are, directly or indirectly, free of any damage to death, human bodily injury or other property, like general electronic devices.

Examples: Computers, office automation equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment, industrial robots, etc.

The **Special** quality grade applies to the products developed, designed and manufactured in accordance with an NEC quality assurance program stricter than the standard one, which are designed for such application as any failure or malfunction of the products (sets) or parts/components incorporated therein a customer uses might directly cause any damage to death, human bodily injury or other property, or such application under more severe condition than that defined in the Standard quality grade without such direct damage.

Examples: Control systems for transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, medical equipment not specifically designed for life support, safety equipment, etc.

The **Specific** quality grade applies to the products developed, designed and manufactured in accordance with the standards or quality assurance program designated by a customer who requires an extremely higher level of reliability and quality for such products.

Examples: Military systems, aircraft control equipment, aerospace equipment, nuclear reactor control systems, medical equipment/devices/systems for life support, etc.

The quality grade of this product is the "Standard" unless otherwise specified in this document.

#### **CONTENTS**

INTRODUCTION	
1. OUTLINE	4
1.1 STRUCTURE AND PRINCIPLE	
1.2 APPLICATION	4
1.3 FEATURES	4
2. GENERAL SPECIFICATIONS	5
3. BLOCK DIAGRAM	6
4. DETAILED SPECIFICATIONS	7
4.1 MECHANICAL SPECIFICATIONS	7
4.2 ABSOLUTE MAXIMUM RATINGS	7
4.3 ELECTRICAL CHARACTERISTICS	8
4.3.1 LCD panel signal processing board	8
4.3.2 Backlight lamp	
4.3.3 Power supply voltage ripple	11
4.3.4 Fuse	
4.4 POWER SUPPLY VOLTAGE SEQUENCE	
4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS	
4.5.1 LCD panel signal processing board	
4.5.2 Backlight lamp	
4.5.3 Positions of plug and socket	
4.6 SELECTION OF LVDS DATA INPUT MAP	
4.6.1 Mode A	
4.6.2 Mode B	
4.7 DISPLAY COLORS AND INPUT DATA SIGNALS	
4.8 DISPLAY POSITION	
4.9 INPUT SIGNAL TIMINGS	
4.9.1 Timing characteristics	
4.9.2 Input signal timing chart	
4.10 OPTICS	
4.10.1 Optical characteristics	
4.10.2 Definition of contrast ratio	
4.10.3 Definition of luminance uniformity	
4.10.4 Definition of response times	
4.10.5 Definition of viewing angles	
5. RELIABILITY TESTS	
6. PRECAUTIONS	
6.1 MEANING OF CAUTION SIGNS	
6.2 CAUTIONS	
6.3 ATTENTIONS	
6.3.1 Handling of the product	
6.3.2 Environment	
6.3.3 Characteristics	
6.3.4 Other	
7. OUTLINE DRAWINGS	
7.1 FRONT VIEW	
7.2 REAR VIEW	28
REVISION HISTORY	29

### **NEC** NEC LCD Technologies, Ltd.

NL128102BC29-10

#### 1. OUTLINE

#### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL128102BC29-10 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a monochrome-filter glass substrate.

Grayscale data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Monochrome images are created by regulating the amount of transmitted light through the TFT array.

#### 1.2 APPLICATION

• Monitor for PC

#### 1.3 FEATURES

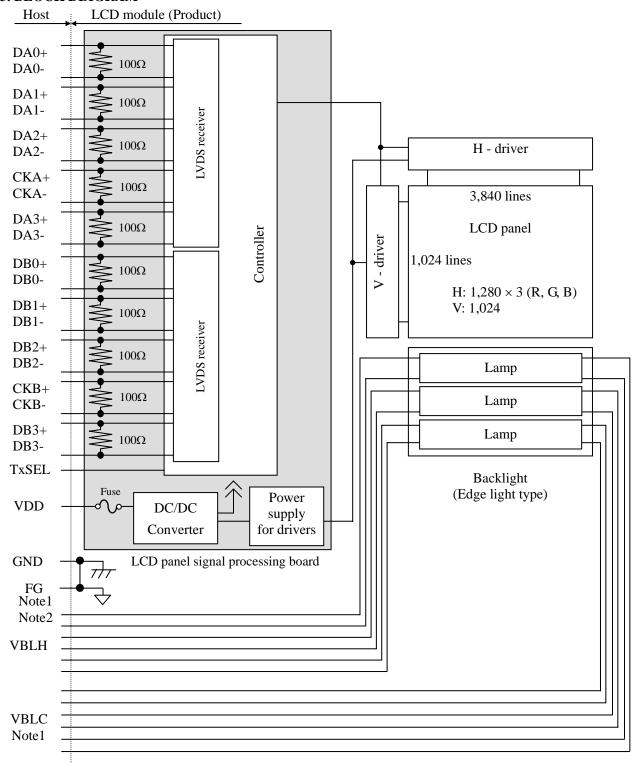
- Ultra-wide viewing angle (Adoption of Ultra-Advanced Super Fine TFT (UA-SFT))
- Wide color gamut
- High contrast
- LVDS interface
- Selectable LVDS data input map
- Edge light type (without inverter)

## **NEC** NEC LCD Technologies, Ltd.

#### 2. GENERAL SPECIFICATIONS

Display area	376.32 (H) × 301.056 (V) mm		
Diagonal size of display	48cm (19.0 inches)		
Drive system	a-Si TFT active matrix		
Display color	16,777,216 colors		
Pixel	1,280 (H) × 1,024 (V) pixels		
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe		
Dot pitch	0.098 (H) × 0.294 (V) mm		
Pixel pitch	0.294 (H) × 0.294 (V) mm		
Module size	404.2 (W) × 330.0 (H) × 22.0 (D) mm (typ.)		
Weight	(2,700) g (typ.)  (800:1) (typ.)  At the contrast ratio ≥ 10:1  • Horizontal: Right side 88° (typ.), Left side 88° (typ.)  • Vertical: Up side 88° (typ.), Down side 88° (typ.)		
Contrast ratio			
Viewing angle			
Designed viewing direction	Viewing angle with optimum grayscale (γ=2.2): normal axis (Perpendicular)		
Polarizer surface	Antiglare		
Polarizer pencil-hardness	3H (min.) [by JIS K5400]		
Color gamut	At LCD panel center 72 % (typ.) [against NTSC color space]		
Response time	$Ton + Toff (10\% \leftarrow \rightarrow 90\%)$ (20) ms (typ.)		
Luminance	At IBL=6.0mArms / lamp $(300) cd/m2 (typ.)$		
Signal system	LVDS 2 port (Receiver: THC63LVDF84B, THine Electronics Inc. or equivalent) [8bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)]		
Power supply voltage	LCD panel signal processing board: 5.0V		
Backlight	Edge light type: 6 cold cathode fluorescent lamps (without inverter)		
Power consumption	At IBL= 6.0mArms/lamp, Checkered flag pattern TBD W (typ., Power dissipation of the inverter is not included.)		

#### 3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground), FG (Frame ground) and VBLC (Lamp low voltage terminal) in the LCD module are as follows.

GND - FG	Connected
GND - VBLC	Not connected
FG - VBLC	Not connected

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that GND, FG and customer inverter ground are connected together in customer equipment.

2

#### 4. DETAILED SPECIFICATIONS

#### 4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification		Unit
Module size	$404.2 \pm 0.5 \text{ (W)} \times 330.0 \pm 0.5 \text{ (H)} \times 22.0 \pm 0.3 \text{ (D)}$ Note 1		mm
Display area	376.32 (H) × 301.056 (V) Note2		mm
Weight	(2,700) (typ.), (2,850) (max.)		g

Note1: Excluding lamp cable, cable clamp and projections.

Note2: See "7. OUTLINE DRAWINGS".

#### 4.2 ABSOLUTE MAXIMUM RATINGS

	Paramete	er	Symbol	Rating	Unit	Remarks
Power supply LCD par		LCD panel signal processing board		-0.3 to +6.0	V	Ta = 25°C
voltage	L	amp voltage	VBLH	2,000	Vrms	1a = 23 C
Input voltage	D	isplay signals Note1	VD	0.24	V	Ta = 25°C
for signals	Fu	nction signal Note2	VF	-0.3 to +2.8	V	VDD= 5.0V
	Storage tempo	erature	Tst	-20 to +60	°C	-
On anotin a t		Front surface	TopF	0 to +55	°C	Note3
Operating to	emperature	Rear surface	TopR	0 to +60	°C	Note4
				≤ 95	%	Ta ≤ 40°C
	Relative hun Note5	nidity	RH	≤ 85	%	40 < Ta ≤ 50°C
				≤ 70	%	50 < Ta ≤ 55°C
	Absolute humidity Note5		АН	≤ 73 Note6	g/m <sup>3</sup>	Ta > 55°C
Operating altitude			-	≤ 4,850	m	0°C≤ Ta ≤ 55°C
	Storage alti	tude	-	≤ 13,600	m	-20°C≤ Ta ≤ 60°C

Note1:Display signals are DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-

Note2: Function signal is TxSEL.

Note3: Measured at center of LCD panel surface (including self-heat)

Note4: Measured at center of LCD module's rear shield surface (including self-heat)

Note5: No condensation

Note6: Water amount at Ta = 55°C and RH = 70%

## **NEC** NEC LCD Technologies, Ltd.

#### NL128102BC29-10

#### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD panel signal processing board

 $(Ta = 25^{\circ}C)$ 

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VDD	4.5	5.0	5.5	V	-
Power supply current		IDD	-	TBD Note1	TBD Note2	mA	at VDD = 5.0V
Permissible ripple voltage		VRP	-	-	100	mVp-p	for VDD
Differential input threshold	High	VTH	-	-	+100	mV	at VCM = 1.2V
voltage	Low	VTL	-100	-	-	mV	Note3
Terminating resistance		RT	-	100	-	Ω	-
Input voltage for TxSEL High		VFH	Ke	ep this pin op	en.	-	
signal	Low	VFL	-	-	0.5	V	TxSEL Note4
Input current for TxSEL signa	1	IFL	-80	-	-35	μΑ	

Note1: Checkered flag pattern [by EIAJ ED-2522]

Note2: Pattern for maximum current

Note3: Common mode voltage for LVDS receiver

Note4: TxSEL is pulled-up in the product. (Pull-up resistance:  $50k\Omega$ )

### 4.3.2 Backlight lamp

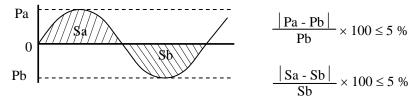
(Ta=25°C, Note1)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Lamp current	IBL	3.5	6.0	7.0	mArms	at IBL=6.0mArms: (300) cd/m <sup>2</sup> Note3
Lamp voltage	VBLH	-	650	-	Vrms	Note2, Note3
Lamp starting voltage	VS	1,350	-	-	Vrms	Ta = 25°C Note2, Note3, Note6
Lamp starting voltage		1,550	-	-	Vrms	Ta = 0°C Note2, Note3, Note6
Lamp oscillation frequency	FO	40	48	55	kHz	Note4

Note1: This product consists of 6 backlight lamps, and these specifications are for each lamp.

Note2: The lamp voltage cycle between lamps should be kept on a same phase. "VS" and "VBLH" are the voltage value between low voltage side (Cold) and high voltage side (Hot).

Note3: The asymmetric ratio of working waveform for lamps (Power supply voltage peak ratio, power supply current peak ratio and waveform space ratio) should be less than 5 % (See the following figure.). If the waveform is asymmetric, DC (Direct current) element apply into the lamp. In this case, a lamp lifetime may be shortened, because a distribution of a lamp enclosure substance inclines toward one side between low voltage terminal (Cold terminal) and high voltage terminal (Hot terminal). When designing the inverter, evaluate asymmetric of lamp working waveform sufficiently.



Pa: Supply voltage/current peak for positive, Pb: Supply voltage/current peak for negative Sa: Waveform space for positive part, Sb: Waveform space for negative part

Note4: In case "FO" is not the recommended value, beat noise may display on the screen, because of interference between "FO" and "1/th". Recommended value of "FO" is as following.

FO = 
$$\frac{1}{4} \times \frac{1}{th} \times (2n-1)$$

th: Horizontal cycle (See "4.9.1 Timing characteristics".)

n: Natural number (1, 2, 3 ······)

Note5: Method of lamp cable installation may invite fluctuation of lamp current and voltage or asymmetric of lamp working waveform. When designing method of lamp cable installation, evaluate the fluctuation of lamp current, voltage and working waveform sufficiently.

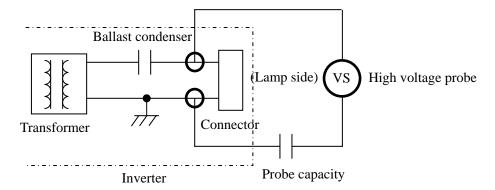
## **NEC** NEC LCD Technologies, Ltd.

NL128102BC29-10

Note6: In case of Inverter with Ballast condenser, "VS" is the voltage level between Ballast condenser and Connector (Refer to the below "Example of measurement"). "VS" should be designed to be more than minimum "VS". Otherwise the lamp may not be turned on because the lamp starting voltage is less than minimum "VS".

Example of measurement

Probe capacity: 3pF (Tektronix, inc.: P6015A)



#### 4.3.3 Power supply voltage ripple

This product works, even if the ripple voltage levels are beyond the permissible values as following the table, but there might be noise on the display image.

Power supply voltage		Ripple voltage Note1 (Measure at input terminal of power supply)	Unit
VDD	5.0V	≤ 100	mVp-p

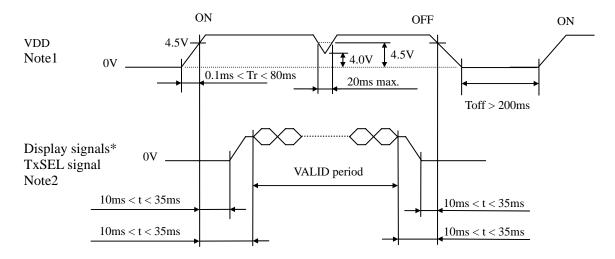
Note1: The permissible ripple voltage includes spike noise.

#### 4.3.4 Fuse

Parameter	F	use	Rating	Fusing current	Remarks
1 arameter	Туре	Supplier	Rating	rusing current	Kelliaiks
VDD	TBD	TBD	(2.5 A)	(6.25 A)	Note1
VDD	IBD	IBD	(32 V)	5min. max.	Note1

Note1: The power supply capacity should be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

#### 4.4 POWER SUPPLY VOLTAGE SEQUENCE



<sup>\*</sup> These signals should be measured at the terminal of  $100 \Omega$  resistance.

Note1: In terms of voltage variation (voltage drop) while VDD rising edge is below 4.5V, a protection circuit may work, and then this product may not work.

Note2: Display signals (DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-) and TxSEL signal must be "0" voltage, exclude the VALID period (See above sequence diagram). If these signals are higher than 0.3V, the internal circuit is damaged. If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. VDD should be cut when the display and function signals are stopped.

Note3: The backlight should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

#### 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

#### 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): FI-X30SSL-HF (Japan Aviation Electronics Industry Limited (JAE))

Adaptable plug: FI-X30C series/ FI-X30H series/ FI-X30M series

(Japan Aviation Electronics Industry Limited (JAE))

Pin No.	Symbol	Signal	Remarks		
1	DA0-		N. I		
2	DA0+	Odd pixel data 0	Note1		
3	DA1-		N 1		
4	DA1+	Odd pixel data 1	Note1		
5	DA2-	044 -:1 4-4- 2	N-4-1		
6	DA2+	Odd pixel data 2	Note1		
7	GND	Ground	Note2		
8	CKA-		N-4-1		
9	CKA+	Odd pixel clock	Note1		
10	DA3-	Odd pival data 2	Note:1		
11	DA3+	Odd pixel data 3	Note1		
12	DB0-	Even mixed data 0	Note1		
13	DB0+	Even pixel data 0	Note1		
14	GND	Ground	Note2		
15	DB1-	Even pixel data 1	Note1		
16	DB1+	Even pixel data 1	Note1		
17	GND	Ground	Note2		
18	DB2-	Even pixel data 2	Note1		
19	DB2+	Even pixei data 2	Note1		
20	CKB-	Even pixel clock	Note1		
21	CKB+	Even pixel clock	Note1		
22	DB3-	Even pixel data 3	Note1		
23	DB3+	Even pixel data 3	Note1		
24	GND	Ground	Note2		
25	TxSEL	Selection of LVDS data input map	Open: Mode A Low: Mode B Note3, Note4		
26	RSVD	-	Keep this pin Open.		
27	N.C.	-	Keep this pin Open.		
28					
29	VDD	Power supply	Note2		
30					

Note1: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note2: All GND and VDD terminals should be used without any non-connected lines.

Note3: TxSEL is pulled-up in the product. (Pull-up resistance:  $50k\Omega$ )

Note4: See "4.6 SELECTION OF LVDS DATA INPUT MAP".



## **NEC** NEC LCD Technologies, Ltd.

NL128102BC29-10

4.5.2 Backlight lamp

Attention: VBLH and VBLC must be connected correctly. Wrong connections will cause electric shock and also break down of the product.

CN201 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)

SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: (Pink)
2	VBLC	Low voltage (Cold)	Cable color: (Gray)

CN202 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)

SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

		21:1022	
Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: (White)
2	VBLC	Low voltage (Cold)	Cable color: (Gray)

CN203 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)

SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: (Red)
2	VBLC	Low voltage (Cold)	Cable color: (Gray)

CN204 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)

SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: (Pink)
2	VBLC	Low voltage (Cold)	Cable color: )Gray)

CN205 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)

SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: (White)
2	VBLC	Low voltage (Cold)	Cable color: (Gray)

CN206 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)

SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: (Red)
2	VBLC	Low voltage (Cold)	Cable color: (Gray)

<u>-</u>

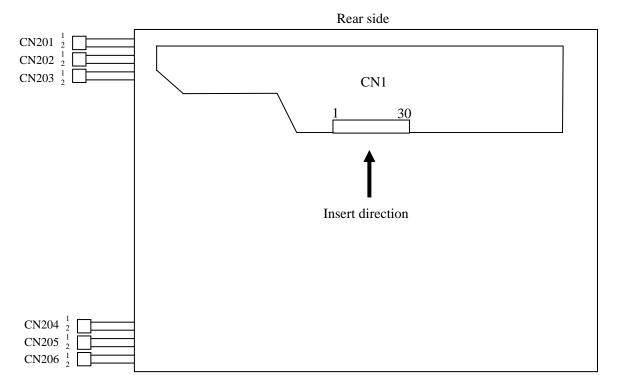
2

2

## NEC NEC LCD Technologies, Ltd.

NL128102BC29-10

### 4.5.3 Positions of plug and socket



## NEC NEC LCD Technologies, Ltd.

#### 4.6 SELECTION OF LVDS DATA INPUT MAP

#### 4.6.1 Mode A

		_			Transmitt				
Input data	Note1				F383, C38	5 or equivalent			CN1
	RA0	$\rightarrow$		TXIN0			Note2	Pin	Symbol
	RA1	$\rightarrow$		TXIN1		TA1-	$\rightarrow$		DA0-
	RA2	$\rightarrow$	-	TXIN2		TA1+	$\rightarrow$	2	DA0+
	RA3	$\rightarrow$		TXIN3					
	RA4	$\rightarrow$		ΓXIN4		TB1-	$\rightarrow$		DA1-
ਬ	RA5	$\rightarrow$		TXIN6		TB1+	$\rightarrow$	4	DA1+
gn	GA0	$\rightarrow$		TXIN7					
Si	GA1	$\rightarrow$	_	TXIN8		TC1-	$\rightarrow$		DA2-
.jo	GA2	$\rightarrow$		TXIN9		TC1+	$\rightarrow$		DA2+
ntin	GA3	$\rightarrow$		TXIN12		mar ***4		7	
00	GA4	$\rightarrow$		TXIN13		TCLK1-	$\rightarrow$		CKA-
pı	GA5	$\rightarrow$	_	TXIN14		TCLK1+	$\rightarrow$	9	CKA+
ar	BA0	$\rightarrow$		TXIN15		mp.4		10	D. ( )
uta	BA1	$\rightarrow$		TXIN18		TD1-	$\rightarrow$		DA3-
da	BA2	$\rightarrow$	_	TXIN19	1st	TD1+	$\rightarrow$	11	DA3+
[e]	BA3	$\rightarrow$		TXIN20					
oix Xio	BA4	$\rightarrow$		TXIN21					
1 p	BA5	$\rightarrow$		TXIN22					
	RSVD	$\rightarrow$		TXIN24					
Note3	RSVD	$\rightarrow$		TXIN25					
	DE	$\rightarrow$	_	TXIN26					
	RA6	$\rightarrow$		TXIN27					
	RA7	$\rightarrow$		TXIN5					
	GA6	$\rightarrow$		TXIN10					
	GA7	$\rightarrow$		TXIN11					
	BA6	$\rightarrow$		TXIN16					
	BA7	$\rightarrow$		TXIN17					
Note3	RSVD	$\rightarrow$	_	TXIN23					
	CLK	$\rightarrow$		CLKIN					
	RB0	$\rightarrow$		TXIN0				10	770
	RB1	$\rightarrow$		TXIN1		TA2-	$\rightarrow$		DB0-
	RB2	$\rightarrow$		TXIN2		TA2+	$\rightarrow$	13	
	RB3	$\rightarrow$		TXIN3		TD 2		14	
	RB4	$\rightarrow$	$\overline{}$	TXIN4		TB2-	$\rightarrow$		DB1-
	RB5	$\rightarrow$		TXIN6		TB2+	$\rightarrow$		DB1+
	GB0	$\rightarrow$		TXIN7		TF.C72		17	GND
	GB1	$\rightarrow$		TXIN8		TC2-	$\rightarrow$		DB2-
	GB2	$\rightarrow$		FXIN9		TC2+	$\rightarrow$	19	DB2+
	GB3	$\rightarrow$	_	TXIN12		TOLVA		20	CVD
ta	GB4	$\rightarrow$		FXIN13		TCLK2-	$\rightarrow$		CKB-
da	GB5 BB0	$\rightarrow$	_	TXIN14 TXIN15		TCLK2+	$\rightarrow$	21	CKB+
Even pixel data	BB1	$\rightarrow$		TXIN15		TD2-		າາ	DB3-
i ·xi	BB2	$\rightarrow$		TXIN19	2nd	TD2- TD2+	$\rightarrow$		DB3- DB3+
l u	BB3	$\rightarrow$		TXIN19	∠nu	1102+	$\rightarrow$	23	
ve	BB3	$\rightarrow$ $\rightarrow$		TXIN20					TxSEL
田	BB5	$\rightarrow$		TXIN21					RSVD
NI_4 0	RSVD	1		TXIN24					N.C.
	RSVD	$\rightarrow$		TXIN24				28	
	RSVD	$\rightarrow$		TXIN25				28	
Notes	RB6	$\rightarrow$ $\rightarrow$		TXIN20				30	
				TXIN27				50	יטט
	RB7	$\rightarrow$		TXIN5					
	GB6 GB7	$\rightarrow$		TXIN10					
		$\rightarrow$		TXIN11					
	BB6	$\rightarrow$		TXIN16 TXIN17					
NI_4 0	BB7	$\rightarrow$		TXIN17					
Notes	RSVD	$\rightarrow$		CLKIN					
	CLK	$\rightarrow$	31	CLVIII					

#### 4.6.2 Mode B

				Transı	nitter			
Input data	Note1		Pin	THC63LVDF83A/R or equivalent		THC63LVD823 or equivalent		CN1
	RA2	$\rightarrow$	51			R12	Note2	
	RA3	$\rightarrow$		TA1	54	R13 TA1-	$\rightarrow$	1 DA0-
	RA4	$\rightarrow$		TA2		R14 TA1+	$\rightarrow$	2 DA0+
	RA5	$\rightarrow$		TA3		R15		0.70.4
=	RA6	$\rightarrow$		TA4		R16 TB1-	$\rightarrow$	3 DA1-
gus a	RA7 GA2	$\rightarrow$ $\rightarrow$		TA5 TA6		R17 TB1+ G12	$\rightarrow$	4 DA1+
sig	GA2 GA3	$\rightarrow$		TB0		G13 TC1-	$\rightarrow$	5 DA2-
.o.	GA4	$\stackrel{'}{ ightarrow}$	7			G14 TC1+		6 DA2+
inti	GA5	$\rightarrow$		TB2		G15	ĺ	7 GND
99	GA6	$\rightarrow$		TB3		G16 TCLK1-	$\rightarrow$	8 CKA-
pu	GA7	$\rightarrow$	14	TB4		G17 TCLK1+	$\rightarrow$	9 CKA+
a a	BA2	$\rightarrow$		TB5		B12		
lat	BA3	$\rightarrow$		TB6		B13 TD1-	$\rightarrow$	10 DA3-
<del>-</del>	BA4	$\rightarrow$		TC0 1st		B14 TD1+	$\rightarrow$	11 DA3+
iX(	BA5	$\rightarrow$		TC1 TC2		B15 B16		
d b	BA6 BA7	$\rightarrow$		TC3		B17		
Odd pixel data and control signal	RSVD	$\stackrel{ o}{ o}$		TC4		RSVD		
	RSVD	$\overset{'}{ ightarrow}$		TC5		RSVD		
11010.	DE	$\rightarrow$		TC6		DE		
	RA0	$\rightarrow$		TD0	51	R10		
	RA1	$\rightarrow$		TD1		R11		
	GA0	$\rightarrow$		TD2		G10		
	GA1	$\rightarrow$		TD3		G11		
	BA0	$\rightarrow$		TD4		B10		
27	BA1	$\rightarrow$		TD5		B11		
Note.	RSVD CLK	$\rightarrow$ $\rightarrow$	31	TD6 CLKIN	- 10	CLK		
				TA0				
	RB2 RB3	$\rightarrow$ $\rightarrow$		TA1		R22 R23 TA2-	$\rightarrow$	12 DB0-
	RB4	$\rightarrow$		TA2		R24 TA2+		13 DB0+
	RB5	$\overset{'}{ ightarrow}$		TA3		R25	ĺ	14 GND
	RB6	$\rightarrow$		TA4		R26 TB2-	$\rightarrow$	15 DB1-
	RB7	$\rightarrow$		TA5		R27 TB2+	$\rightarrow$	16 DB1+
	GB2	$\rightarrow$		TA6	91	G22		17 GND
	GB3	$\rightarrow$		ТВ0	92		$\rightarrow$	18 DB2-
	GB4	$\rightarrow$		TB1		G24 TC2+	$\rightarrow$	19 DB2+
	GB5	$\rightarrow$		TB2	94			20 CWD
data	GB6 GB7	$\rightarrow$ $\rightarrow$		TB3 TB4		G26 TCLK2- G27 TCLK2+	$\rightarrow$ $\rightarrow$	20 CKB- 21 CKB+
l d	BB2	$\rightarrow$		TB5		B22		21 CKD+
Even pixel	BB3	$\stackrel{'}{ ightarrow}$	_	TB6		B23 TD2-	$\rightarrow$	22 DB3-
ig 1	BB4	$\overset{'}{ ightarrow}$		TC0 2nd		B24 TD2+		23 DB3+
/en	BB5	$\rightarrow$		TC1		B25		24 GND
Ē	BB6	$\rightarrow$	23	TC2		B26		25 TxSEL
	BB7	$\rightarrow$		TC3	6	B27		26 RSVD
	RSVD	$\rightarrow$		TC4	-			27 N.C.
	RSVD	$\rightarrow$		TC5	-			28 VDD
Note:	RSVD	$\rightarrow$		TC6	- 70	R20		29 VDD
	RB0	$\rightarrow$		TD0 TD1		R21		30 VDD
	RB1 GB0	$\stackrel{ o}{ o}$		TD2		G20		
	GB0 GB1	$\rightarrow$		TD3		G21		
	BB0	$\overset{'}{ ightarrow}$		TD4		B20		
	BB1	$\rightarrow$	_	TD5		B21		
Note:	RSVD	$\rightarrow$		TD6	-			
	CLK	$\rightarrow$		CLKIN	-			

## **NEC** NEC LCD Technologies, Ltd.

NL128102BC29-10

Note1: LSB (Least Significant Bit) – RA0, GA0, BA0, RB0, GB0, BB0 MSB (Most Significant Bit) – RA7, GA7, BA7, RB7, GB7, BB7

Note2: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note3: Input signal RSVD is not used inside the product, but do not keep pin open to avoid noise problem.

#### 4.7 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 16,777,216 colors in 256 gray scales. Also the relation between display colors and input data signals is as the following table.

										Data s	signal	(0: I	Low 1	evel,	1: Hi	gh le	vel)								
Displ	lay colors	RA7 I	RA6	RA5	RA4	RA3	RA2	RA1	RA0	GA7 (	GA6	GA5	GA4	GA3	GA2	GA	1 GA0	BA7	BA6	BA5	BA4	BA3	BA2	BA1	BA0
		RB7 I	RB6	RB5	RB4	RB3	RB2	RB1	RB0	GB7 (	GB6	GB5	GB4	GB3	GB2	GB	1 GB0	BB7	BB6	BB5	BB4	BB3	BB2	BB1	BB0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
ors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Basic Colors	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
asic	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
B	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
o.		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
scal	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
gray scale	1													:								:			
Red g	<b>+</b>	1	1	1	1	1	1	0	1	0	0	0	0	:	0	0	0	_	0	0	0	:	0	0	0
Ä	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	D 1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red Black	0	0	0	0	0	$\frac{1}{0}$	0	$\frac{1}{0}$	0	0	0	0	0	0	0	0	0	$\frac{0}{0}$	0	$\frac{0}{0}$	$\frac{0}{0}$	0	0	0
	Diack	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
ale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
y sc	taik ↑	U	U	U			U	U	U	U	U	U	U		U	1	U	U	U	U	U		U	U	U
Green gray scale	<b> </b>				,																				
reer	bright	0	0	0	0	0	0	0	0	1	1	1	1		1	0	1	0	0	0	0	. 0	0	0	0
G	ongii	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
ale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
gray scale	<b>↑</b>				:	:								:								:			
e gre	$\downarrow$				:	:								:								:			
Blue	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

#### 4.8 DISPLAY POSITION

D	(1, 1)		D	(2, 1)		_	
RA	GA	BA	RB	GB	BB		
			ı				
abla	D(1,	1)	D(2	2, 1)	>	•••	D(1280, 1)
	D(1,	2)	D(2	2, 2)		•••	D(1280, 2)
	•			•		•	•
	•			•		•	•
	•			•		•	•
	•			•		•	•
	•			•		•	•
	D(1.10	24)	D/2	1024)			D(1290, 1024)
	D(1,10)	24)	D(2,	1024)		•••	D(1280, 1024)

#### 4.9 INPUT SIGNAL TIMINGS

#### 4.9.1 Timing characteristics

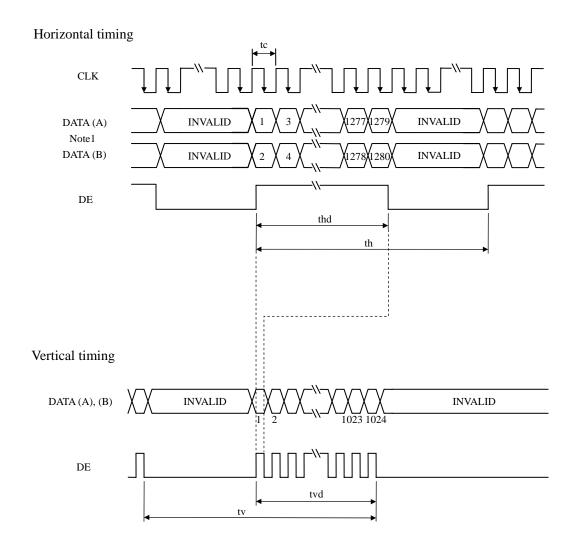
	Parameter	-	Symbol	min.	typ.	max.	Unit	Remarks	
	Frequency			49	54	59	MHz	18.52 ns (typ.)	
CLK	D	uty	-				1	Note2	
	Rise time	e, Fall time	-		-		ns	Note2	
	CLK-DATA	Setup time	-				ns		
DATA	CLK-DAIA	Hold time	-		-		ns	Note2	
	Rise time	e, Fall time	-				ns	L	
		Cycl	th	12.3	15.63	20.59	μs	64.0 kHz (typ.)	
	Horizontal	Cyci	uii	660	844	1,024	CLK	Note1, Note2	
		Display period	thd		640	-	CLK	110101, 110102	
	Vertical	Cycle	tv	13.1	16.6	17.5	ms	60.0 Hz (true)	
DE	(One frame)	Сусіе	ιν	1,030	1,066	1,422	Н	60.0 Hz (typ.) Note1	
	(One traine)	Display period	tvd		1,024		Н	Note1	
	CLK-DE	Setup time	-				ns		
	CLK-DE	Hold time	-		-		ns	Note2	
	Rise time	e, Fall time	-				ns		

Note1: Definition of parameters is as follows.

tc = 1CLK, th = 1H

Note2: See the data sheet of LVDS transmitter.

#### 4.9.2 Input signal timing chart



Note1: DATA (A) = RA0-RA7, GA0-GA7, BA0-BA7 DATA (B) = RB0-RB7, GB0-GB7, BB0-BB7

#### 4.10 OPTICS

#### 4.10.1 Optical characteristics

(Note1, Note2)

Paramet	er	Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminar	ice	White at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	L	(240)	(300)	-	cd/m <sup>2</sup>	BM5A or SR-3	-
Contrast r	atio	White/Black at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	CR	TBD	(800)	-	-	BM5A or SR-3	Note3
Luminance un	iformity	White $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	LU	1	1.1	1.25	-	BM-5A	Note4
	White	x coordinate	Wx	-	0.313	-	-		
	wille	y coordinate	Wy	-	0.329	-	-		
	Red	x coordinate	Rx	-	0.65	-	-		
Chromaticity	Red	y coordinate	Ry	-	0.33	-	-		Note5
Cilibiliaticity	Green	x coordinate	Gx	-	0.29	-	-	SR-3	
	Green	y coordinate	Gy	-	0.62	-	-		
	Blue	x coordinate	Bx	-	0.14	-	-		
	Blue	y coordinate	By	-	0.08	-	-		
Color gar	nut	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ \theta U = 0^{\circ}, \ \theta D = 0^{\circ}$ at center, against NTSC color space	С	65	72	1	%		
Response	tima	Black to white	Ton	ı	(10)	(20)	ms	BM-5A	Note6
Response	unie	White to black	Toff	ı	(10)	(20)	ms	DIVI-JA	Note7
	Right	$\theta U = 0^{\circ},  \theta D = 0^{\circ},  CR \ge 10$	θR	70	88	1	0		
Viewing	Left	$\theta U = 0^{\circ},  \theta D = 0^{\circ},  CR \ge 10$	θL	70	88	-	0	BM-5A, EZ	Note8
angle	Up	$\theta R = 0^{\circ},  \theta L = 0^{\circ},  CR \ge 10$	θU	70	88	-	0	Contrast	Notes
	Down	$\theta R = 0^{\circ},  \theta L = 0^{\circ},  CR \ge 10$	θD	70	88	ı	0		

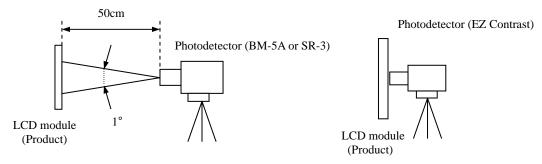
Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

Ta = 25°C, VDD = 5.0V, IBL = 6.0mArms/lamp, Display mode: SXGA,

Horizontal cycle = 1/64.0kHz, Vertical cycle = 1/60.0Hz

Optical characteristics are measured after 20minutes from working the product, in the dark room. Also measurement methods are as follows.



Note3: See "4.10.2 Definition of contrast ratio".

Note4: See "4.10.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature:  $TopF = (35)^{\circ}C$ 

Note7: See "4.10.4 Definition of response times".

Note8: See "4.10.5 Definition of viewing angles".

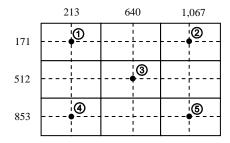
#### 4.10.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

#### 4.10.3 Definition of luminance uniformity

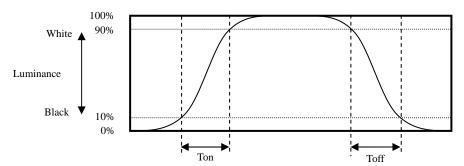
The luminance uniformity is calculated by using following formula.

The luminance is measured at near the 5 points shown below.

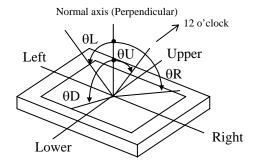


#### 4.10.4 Definition of response times

Response time is measured, the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time it takes the luminance change from 10% up to 90%. Also Toff is the time it takes the luminance change from 90% down to 10% (See the following diagram.).



#### 4.10.5 Definition of viewing angles

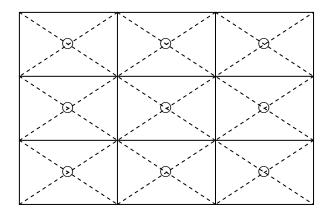


#### 5. RELIABILITY TESTS

Test i	tem	Condition	Judgment Note1
High temperatur (Opera		<ul> <li>60 ± 2°C, RH = 60%, 240hours</li> <li>Display data is white.</li> </ul>	
Heat o		<ul> <li>① 0 ± 3°C1hour</li> <li>55 ± 3°C1hour</li> <li>② 50cycles, 4hours/cycle</li> <li>③ Display data is white.</li> </ul>	No display malfunctions
Thermal (Non ope		<ul> <li>-20 ± 3°C30minutes</li> <li>60 ± 3°C30minutes</li> <li>100cycles, 1hour/cycle</li> <li>Temperature transition time is within 5 minutes.</li> </ul>	
Vibra (Non ope		<ul> <li>5 to 100Hz, 11.76m/s²</li> <li>1 minute/cycle</li> <li>X, Y, Z directions</li> <li>10 times each directions</li> </ul>	No display malfunctions No physical damages
Mechanic (Non ope		<ul> <li>① 294m/ s², 11ms</li> <li>② X, Y, Z directions</li> <li>③ 3 times each directions</li> </ul>	140 physical damages
ES (Opera	_	<ol> <li>150pF, 150Ω, ±10kV</li> <li>9 places on a panel surface Note2</li> <li>10 times each places at 1 sec interval</li> </ol>	
Dust (Operation)		<ol> <li>Sample dust: No.15 (by JIS-Z8901)</li> <li>15 seconds stir</li> <li>8 times repeat at 1 hour interval</li> </ol>	No display malfunctions
Low pressure	Operation	① 53.3 kPa ② 0°C±3°C24 hours ③ 55°C±3°C24 hours	
Low pressure	Non-operation	① 15 kPa ② -20°C±3°C24 hours ③ 60°C±3°C24 hours	

Note1: Display functions are checked under the same conditions as product inspection.

Note2: See the following figure for discharge points



#### 6. PRECAUTIONS

#### 6.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. Be sure to read "6.2 CAUTIONS" and "6.3 ATTENTIONS", after understanding these contents!



This sign has the meaning that customer will be injured by himself or the product will sustain a damage, if customer has wrong operations.



This sign has the meaning that customer will get an electrical shock, if customer has wrong operations.



This sign has the meaning that customer will be injured by himself, if customer has wrong operations.

#### 6.2 CAUTIONS



\* Do not touch the working backlight. There is a danger of an electric shock.



- \* Do not touch the working backlight. There is a danger of burn injury.
- \* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: To be not greater 294m/s<sup>2</sup> and to be not greater 11ms, Pressure: To be not greater 19.6N (\$\phi\$16mm jig))

## 6.3 ATTENTIONS

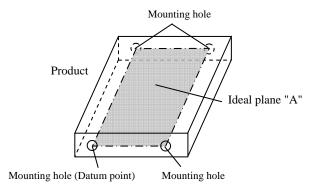


#### 6.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② Do not hook nor pull cables such as lamp cable, and so on, in order to avoid any damage.
- 3 When the product is put on the table temporarily, display surface must be placed downward.
- 4 When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- (5) The torque for product mounting screws must never exceed 0.67N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws from surface of plate(product side) must be 4.0mm to 7.0mm.

## **NEC** NEC LCD Technologies, Ltd.

- ⑤ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
  Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and
  - Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and other mounting holes. The ideal plane "A" should be the same plane within ±TBD mm.



- ② Do not press or rub on the sensitive product surface. When cleaning the product surface, use of the cloth with ethanolic liquid such as screen cleaner for LCD is recommended.
- Do not push nor pull the interface connectors while the product is working.
- Do not locate the lamp cable on the signal processing board. A noise may occur on the display image.
- Properly connect the plug (backlight side) to adaptable socket (inverter side) without incomplete connection. After connecting, be careful not to hook the lamp cables because incomplete connection may occur by hooking the lamp cables. This incomplete connection may cause abnormal operation of high voltage circuit.
- ① If the lamp cable is attached on the metal part of the product directly, high frequency leak current to the metal part may occur, then the brightness may decrease or the lamp may not be turned on.
- When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal for the worst, please wash it out with soap.

#### 6.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurring by temperature difference, the product packing box should be opened after enough time being left under the environment of an unpacking room. Evaluate the leaving time sufficiently because a situation of dew condensation occurring is changed by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with packing state)
- 3 Do not operate in high magnetic field. Circuit boards may be broken down by it.
- 4 This product is not designed as radiation hardened.

### **NEC** NEC LCD Technologies, Ltd.

NL128102BC29-10

#### 6.3.3 Characteristics

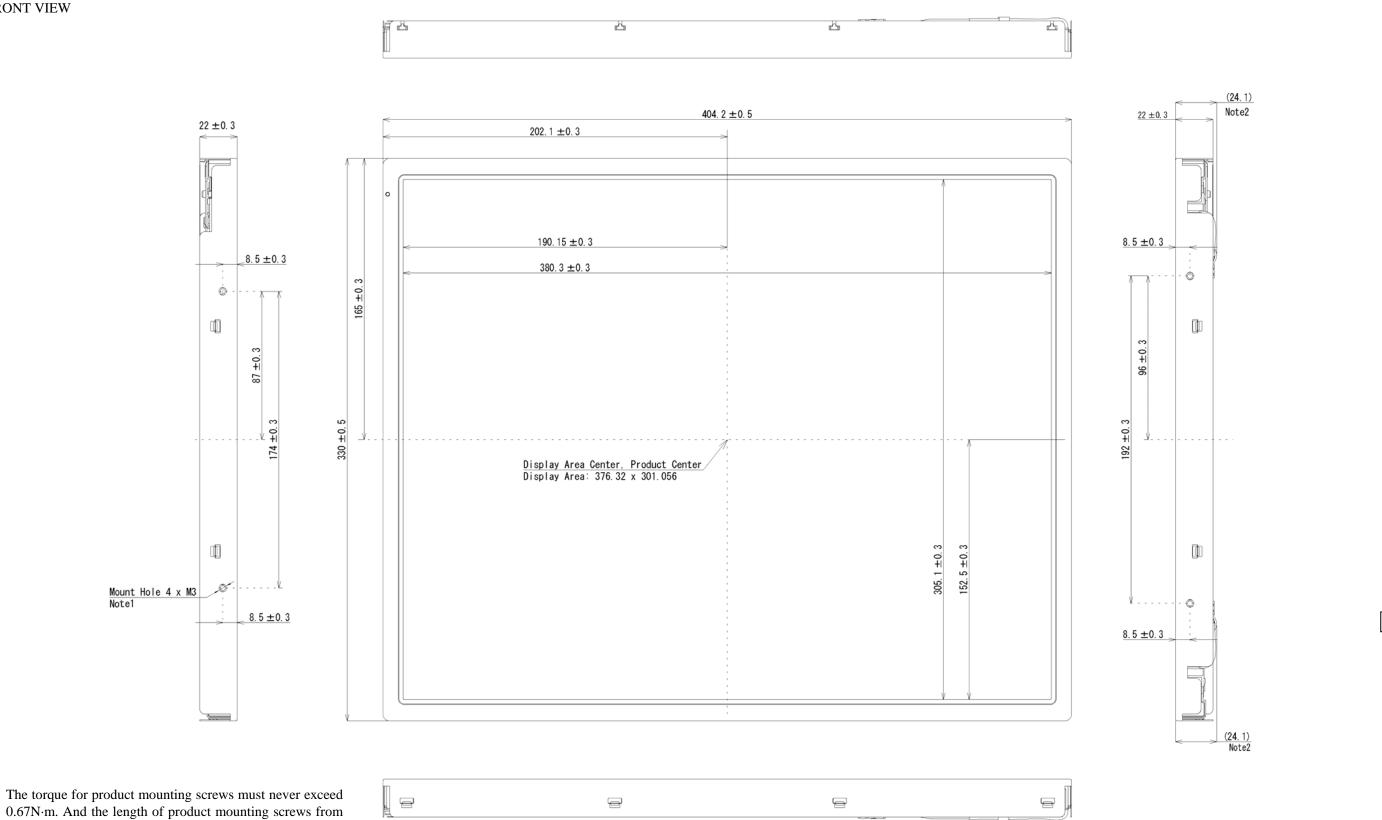
#### The following items are neither defects nor failures.

- ① Response time, luminance and color may be changed by ambient temperature.
- ② Display mura, flicker, vertical seam or small spot may be observed depending on display patterns.
- ③ Optical characteristics (e.g. luminance, display uniformity, etc.) gradually is going to change depending on operating time, and especially low temperature, because the LCD has cold cathode fluorescent lamps.
- 4 Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ⑤ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- 6 Optical characteristics may be changed depending on input signal timings.
- The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of the inverter may appear on a display. Set up luminance control frequency of the inverter so that the interference noise does not appear.
- (3) After the product is stored under condition of low temperature or dark place for a long time, the cold cathode fluorescent lamp may not be turned on under the same condition because of the general characteristic of cold cathode fluorescent lamp. In addition, when Luminance control ratio is low in pulse width modulation method inverter, the lamp may not be turned on. In this case, power should be supplied again.

#### 6.3.4 Other

- ① All GND and VDD terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- 3 Pack the product with original shipping package, in order to avoid any damages during transportation, when returning the product to NEC for repair and so on.
- 4 The LCD module by itself or integrated into end product should be packed and transported with display in the vertical position. Otherwise the display characteristics may be degraded.

#### 7. OUTLINE DRAWINGS 7.1 FRONT VIEW



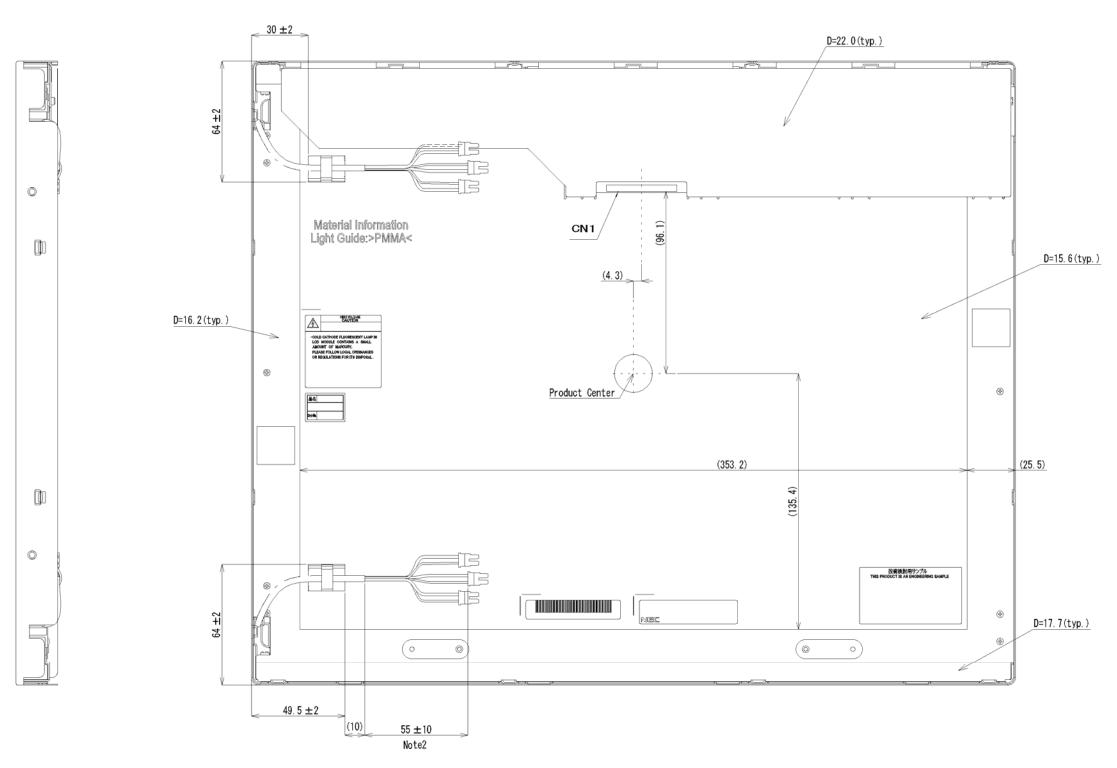
Note1: The torque for product mounting screws must never exceed

surface of plate(product side) must be 4.0mm to 7.0mm.

Note2: Excluding lamp cable, cable clamp and projections. Note3: The values in parentheses are for reference.

Unit: mm

7.2 REAR VIEW



Note1: The values in parentheses are for reference.

Note2: The cable of up side and down side is the same length.

Unit: mm

#### **REVISION HISTORY**

The inside of latest specifications is revised to the clerical error and the major improvement of previous edition. Only a changed part such as functions, characteristic value and so on that may affect a design of customers, are described especially below.

Edition	Document number	Prepared date	1	Revision contents and sign	nature
1st edition	DOD-PP- 0486	Feb. 29, 2008	Revision contents  New issue  Writer		
				Thecked by	Prepared by
			T. OGAWA		E. KATAYAMA
2nd edition	DOD-PP- 0492	Mar. 10, 2008	P24-25 Attentions - Handling th  • ⑤ (change of expression)  • ② (elmination)  P27 Outline drawings  • Depth: 4.0 to 7.0 → Note I  Signature of writer	Connected - Backlight lamp (300)cd/m² (correction)  2.5A), (32V)  n. max. → (6.25A), 5min.  2.52, CN203, CN204, CN  2.53, CN204, CN  2.54, CN205, CN204, CN  2.55, CN206, CN206, CN  2.56, CN206, CN206, CN  2.56, CN206, CN206, CN  2.57, CN206, CN206, CN  2.58, CN206, CN206, CN  2.58, CN206, CN206	J205, CN206