

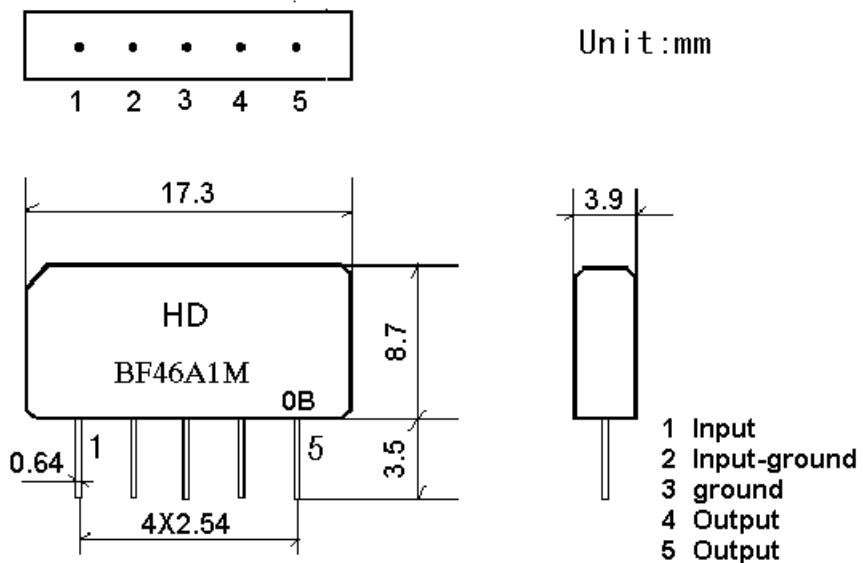
## 1. SCOPE

The SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal piezoelectrical chip. They are used in electronic equipments such as TV and so on.

## 2. Construction

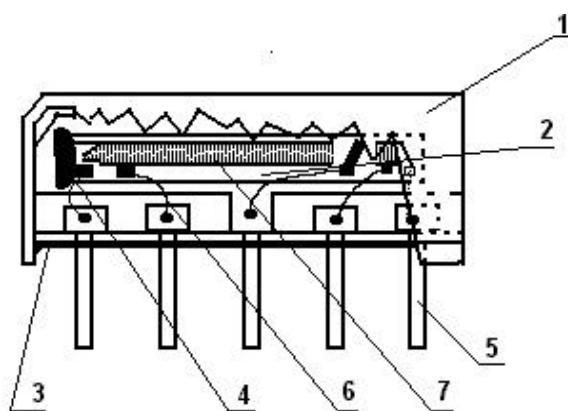
### 2.1 Dimension and materials

Type : BF46A1M



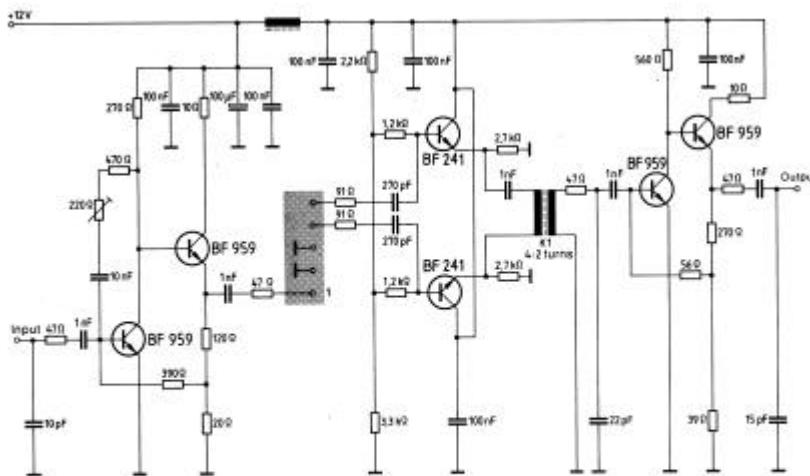
0: year(0,1,2,3,4,5,6,7,8,9)

B:product in this quarter(A:1~3,B:4~6,C:7~9,D:10~12)



| Components      | Materials         |
|-----------------|-------------------|
| 1. Outer casing | PPS               |
| 2. Substrate    | Lithium niobate   |
| 3. Base         | Epoxy resin       |
| 4. Absorber     | Epoxy resin       |
| 5. Lead         | Cu alloy+Au plate |
| 6. Bonding wire | AlSi alloy        |
| 7. Electrode    | Al                |

## 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter  
Input impedance of the symmetrical post-amplifier:  $2\text{ k}\Omega$  in parallel with  $3\text{ pF}$

### **3.Characteristics**

## **Standard atmospheric conditions**

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature : 15 to 35

Relative humidity : 25% to 85%

Air pressure : 86kPa to 106kPa

#### Operating temperature range

Operating temperature range is the range of ambient temperatures in which the filter can be operated continuously. -10 ~ +60

#### Storage temperature range

Storage temperature range is the range of ambient temperatures at which the filter can be stored without damage.

Conditions are as specified elsewhere in these specifications. -40 ~ +70

## Reference temperature

### 3.1 Maximum Rating

|                   |            |           |          |                              |
|-------------------|------------|-----------|----------|------------------------------|
| <b>DC voltage</b> | <b>VDC</b> | <b>12</b> | <b>V</b> | <b>Between any terminals</b> |
| <b>AC voltage</b> | <b>Vpp</b> | <b>10</b> | <b>V</b> | <b>Between any terminals</b> |

### 3.2 Electrical Characteristics

|   |                    |       |       |                    |       |
|---|--------------------|-------|-------|--------------------|-------|
| Source impedance                                | Zs=50              |       |       |                    |       |
| Load impedance                                  | Z <sub>L</sub> =2k | //3pF |       | T <sub>A</sub> =25 |       |
| Item  | Freq               | min   | typ   | max                |       |
| Center frequency<br>(center between 3dB points) | F <sub>o</sub>     | -     | 46.59 | -                  | MHz   |
| Insertion attenuation<br>Reference level        | 46.66MHz           | 12.3  | 14.3  | 16.3               | dB    |
| Pass bandwidth                                  | B <sub>3dB</sub>   | -     | 6.0   | -                  | MHz   |
|   | B <sub>30dB</sub>  | -     | 7.6   | -                  | MHz   |
| Relative attenuation                            | 44.13MHz           | -1.2  | 0.3   | 1.8                | dB    |
|   | 49.19MHz           | -1.0  | 0.5   | 2.0                | dB    |
|   | 43.66MHz           | 0.9   | 2.7   | 4.5                | dB    |
|   | 49.66MHz           | 1.2   | 3.0   | 4.8                | dB    |
| Sidelobe  | 35.07~42.66MHz     | 35.0  | 42.0  | -                  | dB    |
|   | 52.66~55.07MHz     | 35.0  | 40.0  | -                  | dB    |
| Temperature coefficient                         |                    | -72   |       |                    | ppm/k |

### 3.3 Environmental Performance Characteristics

| Item Test condition  | Allowable change of absolute Level at center frequency(dB)            |
|--|---|
| High temperature test<br>70 1000H                                    | < 1.0   |
| Low temperature test<br>-40 1000H                                    | < 1.0   |
| Humidity test<br>40 90-95% 1000H                                     | < 1.0   |
| Thermal shock<br>-20 ==25 ==80 20 cycle<br>30M 10M 30M               | < 1.0   |
| Solder temperature test<br>Sold temp.260 for 10 sec.                 | < 1.0   |
| Soldering<br>Immerse the pins melt solder<br>at 260 +5/-0 for 5 sec. | More than 95% of total area of the pins should be covered with solder |

### 3.4 Mechanical Test

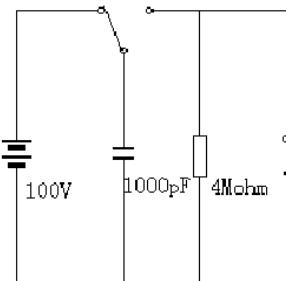
| Item Test condition  | Allowable change of absolute Level at center frequency(dB) |
|--|--|
| Vibration test<br>600-3300rpm amplitude 1.5mm<br>3 directions 2 H each | <1.0   |
| Drop test<br>On maple plate from 1 m high 3 times                      | <1.0   |
| Lead pull test<br>Pull with 1 kg force for 30 seconds                  | <1.0   |

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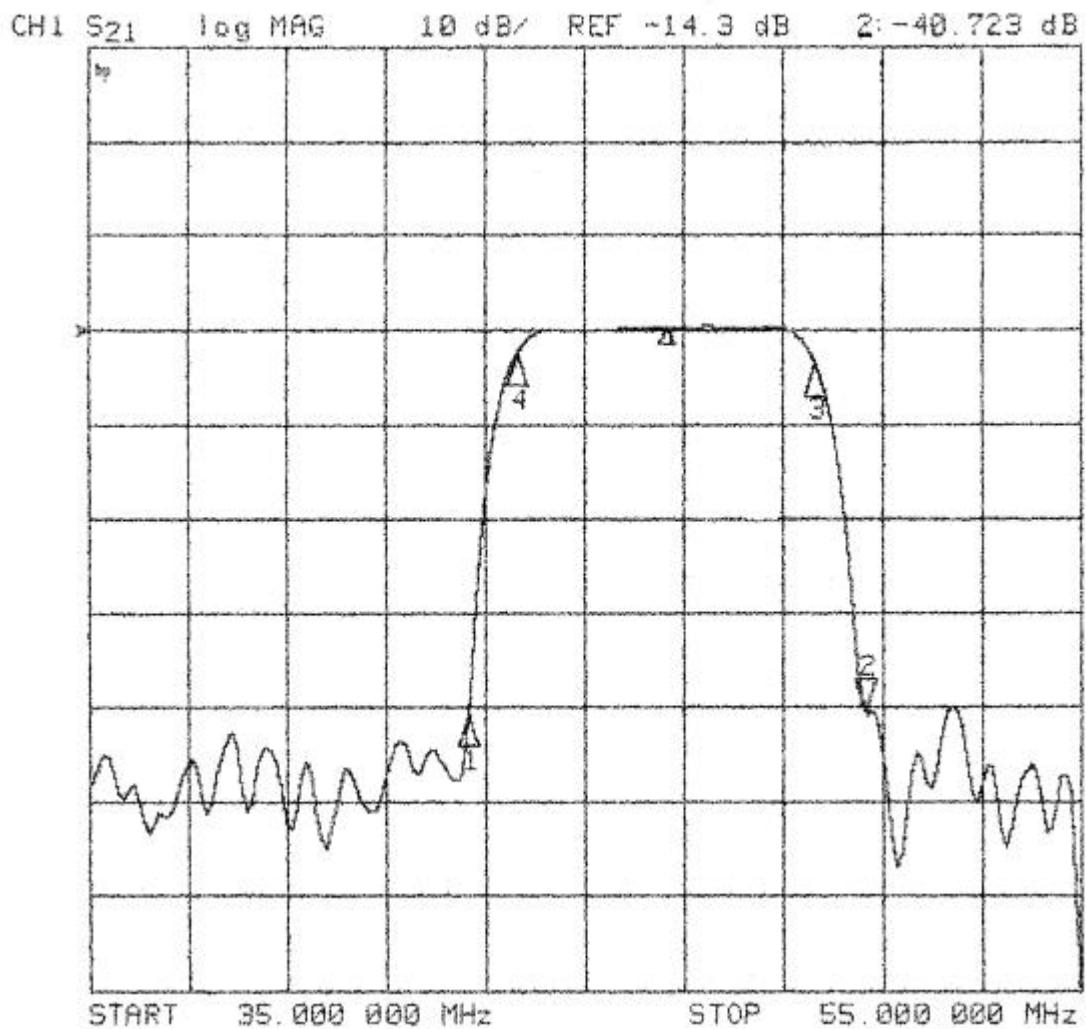
|   |      |
|---|------|
| Lead bend test<br>90° bending with 500g weigh 2 times | <1.0 |
|---|------|

### 3.5 Voltage Discharge Test

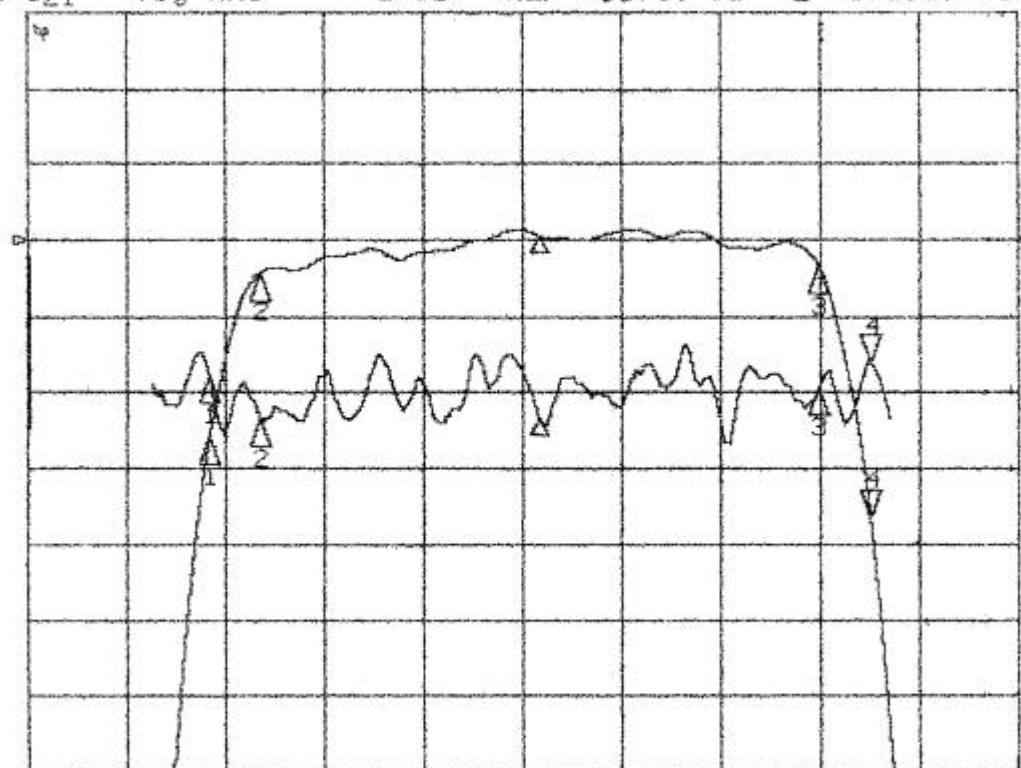
| Item<br>Test condition                  | Allowable change of absolute<br>Level at center frequency(dB) |
|---|---|
| Surge test<br>Between any two electrode | <1.0  |



### 3.6 Frequency response

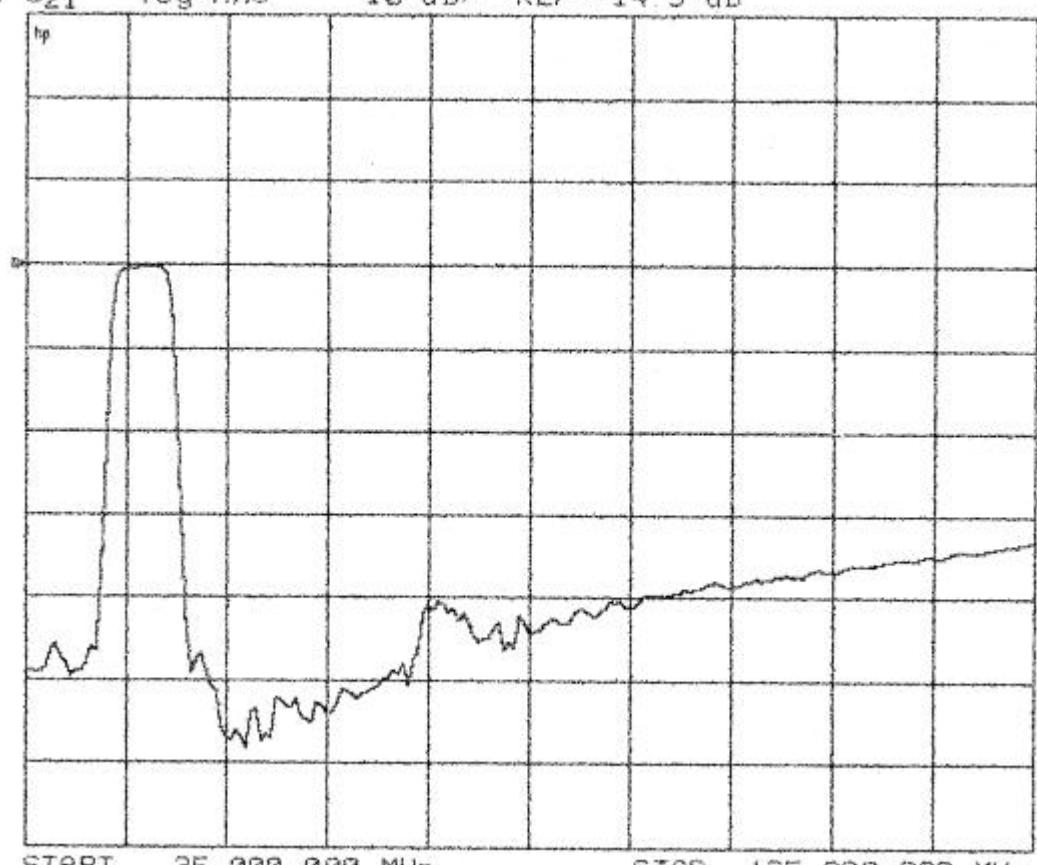


CH1 S<sub>21</sub> delay 30 ns/  
CH2 S<sub>21</sub> log MAG 1 dB/  
REF 1.275  $\mu$ s REF -13.89 dB 4: 22.427 ns  
4 -3.6839 dB



START 42.000 000 MHz STOP 51.000 000 MHz

CH1 S<sub>21</sub> log MAG 10 dB/ REF -14.3 dB



START 35.000 000 MHz STOP 135.000 000 MHz

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