

**VI TELEFILTER****Preliminary specification****TFS 1590****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

**Characteristics**

## Remark:

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 1590 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>	<b>typ. value</b>		<b>tolerance / limit</b>		
<b>Insertion loss</b>	$a_e$	2,2 dB	4 dB		
<b>Nominal frequency</b>	$f_N$	-	1590 MHz		
<b>Passband</b>		-	$f_N$	± 24	MHz
<b>Pass band ripple</b>			max.	1,6	dB
<b>Absolute attenuation</b>	$a_{abs}$				
1 MHz ...	1515 MHz	32 dB	min.	30	dB
1658 MHz ...	1685 MHz	40 dB	min.	25	dB
1685 MHz ...	2000 MHz	33 dB	min.	30	dB
<b>Input power level</b>		-	max.	10	dBm
<b>Group delay ripple within PB</b>		7 ns	max.	10	ns
<b>Operating temperature range</b>	OTR	-	- 40 °C ... + 85°C		
<b>Storage temperature range</b>		-	- 40 °C ... + 85°C		
<b>Temperature coefficient of frequency</b>	$TC_f$ **	t.b.d	-		

\*\* )  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T_0}(\text{MHz})$ .

**Generated:**

---

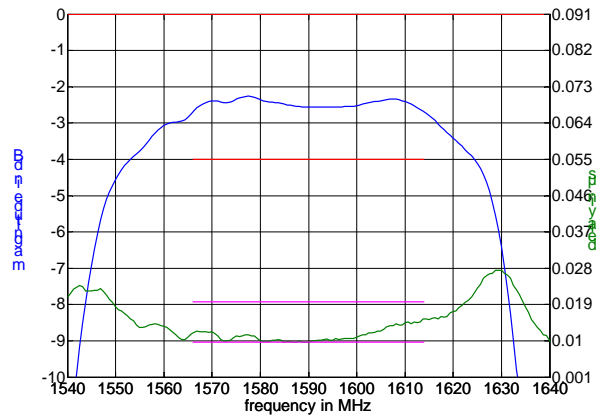
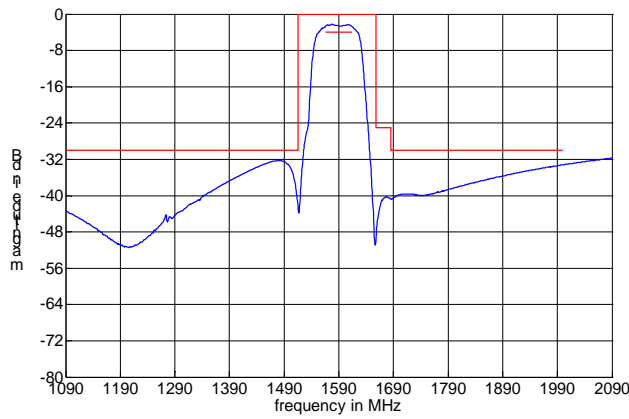
**Checked / Approved:**

---

Tele Filter GmbH  
Potsdamer Straße 18  
D 14 513 TELTOW / Germany  
Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30  
E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)

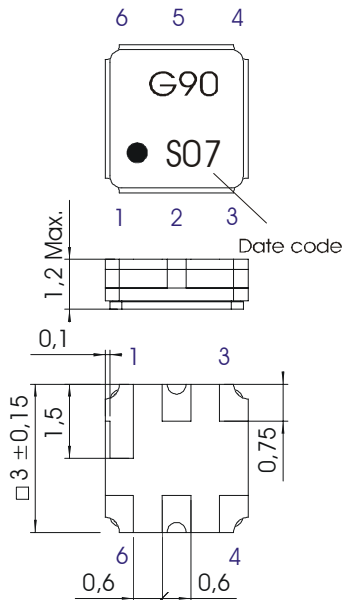
VI TELEFILTER reserves the right to make changes to the product(s) and/or information contained herein without notice. No liability is assumed as a result of their use or application. No rights under any patent accompany the sale of any such product(s) or information.

**Filter characteristic**



**Construction and pin connection**

PRELIMINARY! Package will be replaced by package with shorter pin 1 soon.  
(All dimensions in mm)

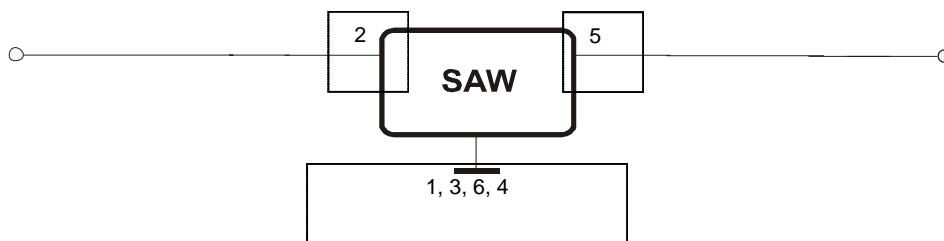


1	Input RF Return
2	Input
3	Ground
4	Output RF Return
5	Output
6	Ground

Date code:	Year + week
S	2004
T	2005
U	2006
...	

**50 Ohm Test circuit**



**Tele Filter GmbH**  
 Potsdamer Straße 18  
 D 14 513 TELTOW / Germany  
 Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30  
 E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)

VI TELEFILTER reserves the right to make changes to the product(s) and/or information contained herein without notice. No liability is assumed as a result of their use or application. No rights under any patent accompany the sale of any such product(s) or information.

**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

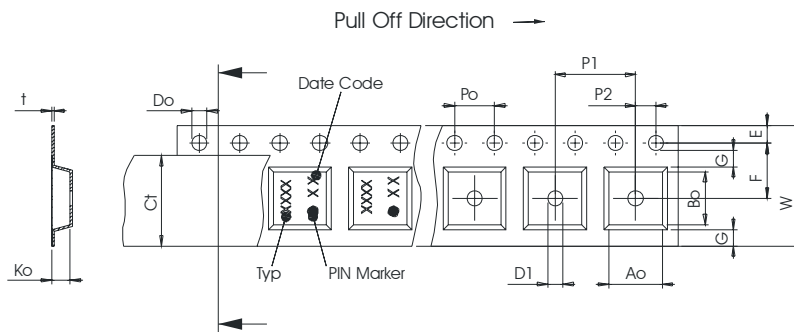
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	9000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

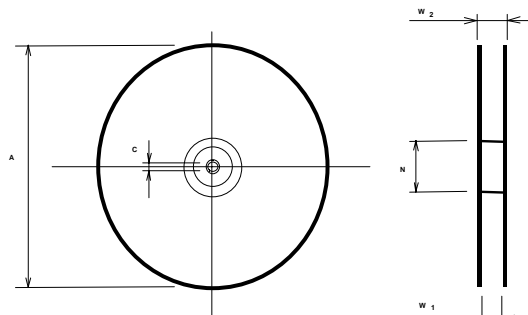
**Tape (all dimensions in mm)**

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

**Tele Filter GmbH**  
**Potsdamer Straße 18**  
**D 14 513 TELTOW / Germany**  
**Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30**  
**E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)**

VI TELEFILTER reserves the right to make changes to the product(s) and/or information contained herein without notice. No liability is assumed as a result of their use or application. No rights under any patent accompany the sale of any such product(s) or information.

**Air reflow temperature conditions**

1st and 2nd air reflow profile

<b>Name:</b>	pre-heating periods	main-heating periods	peak temperature
<b>Temperature:</b>	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
<b>Time:</b>	60 sec. - 90 sec.	20 sec. - 25 sec.	

**Chip-mount air reflow profile**

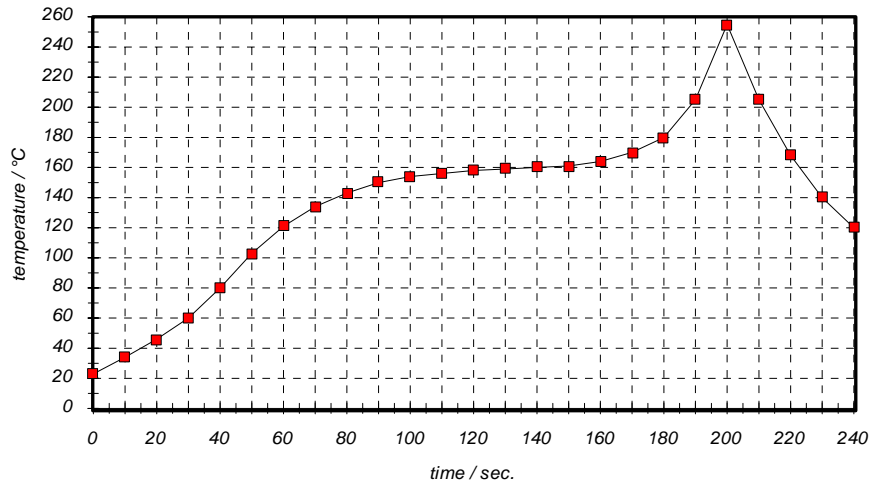


Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

**VI TELEFILTER****Preliminary specification****TFS 1590****5/5****History :**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- generation of specification according to customer requirements.	Roizengaft	13.02.2004
1.1	- add of filter characteristics - change construction PRELIMINARY ! - add typical values	Springfeldt	02.06.2004

---

**Tele Filter GmbH**  
**Potsdamer Straße 18**  
**D 14 513 TELTOW / Germany**  
**Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30**  
**E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)**

---

VI TELEFILTER reserves the right to make changes to the product(s) and/or information contained herein without notice. No liability is assumed as a result of their use or application. No rights under any patent accompany the sale of any such product(s) or information.