

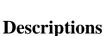
# **Technical Data Sheet**

# 1.9mm Round Subminiature "Gull Wing" Lead Infrared LED

## IR91-21C/TR7

#### **Features**

- Small double-end package
- High reliability
- Low forward voltage
- Good spectral matching to Si photodetector
- Pb free
- The product itself will remain within RoHS compliant version.



IR91-21C/TR7 is an infrared emitting diode in miniature SMD package which is molded in a water clear plastic with spherical top view lens. The device is spectrally matched with silicon photodiode and phototransistor.

### **Applications**

- PCB mounted infrared sensor
- Infrared emitting for miniature light barrier
- Floppy disk drive
- Optoelectronic switch
- Smoke detector

#### **Device Selection Guide**

I ED Dowt No	Chip	Lang Colon
LED Part No.	Material	Lens Color
IR	GaAlAs	Water Clear

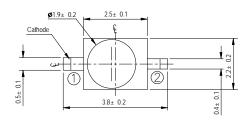
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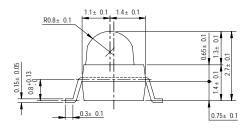
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# **Package Dimensions**







**Notes:** 1.All dimensions are in millimeters

2.Tolerances unless dimensions ±0.1mm

# **Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Units
Continuous Forward Current	$I_{\mathrm{F}}$	65	mA
Peak Forward Current *1	$I_{FP}$	1.0	A
Reverse Voltage	$V_R$	5	V
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$
Storage Temperature	$T_{stg}$	-40 ~ +85	$^{\circ}\!\mathbb{C}$
Soldering Temperature *2	$T_{sol}$	260	$^{\circ}$
Power Dissipation at(or below)	$P_d$	130	mW
25°C Free Air Temperature			

**Notes:** \*1: $I_{FP}$  Conditions--Pulse Width  $\leq 100 \mu$  s and Duty  $\leq 1\%$ .

\*2:Soldering time ≤ 5 seconds.

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# **Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Condition	Min.	Typ.	Max.	Units	
		I <sub>F</sub> =20mA	3.0	5.0			
Radiant Intensity	$I_{\rm E}$	$I_F\!\!=\!\!100mA$ Pulse Width $\leq$ 100 $\mu$ s ,Duty $\leq$ 1%	Ī	25		mW /sr	
Peak Wavelength	λp	I <sub>F</sub> =20mA	1	940		nm	
Spectral Bandwidth	Δλ	I <sub>F</sub> =20mA	1	45		nm	
Forward Voltage	$V_{\mathrm{F}}$	I <sub>F</sub> =20mA		1.2	1.5		
		$I_F = 100 mA$ Pulse Width $\leq 100 \mu$ s ,Duty $\leq 1\%$		1.4	1.8	V	
		$I_F=1A$	1	2.6	4.0		
Reverse Current	$I_R$	$V_R=5V$			10	$\mu$ A	
View Angle	$2\theta 1/2$	I <sub>F</sub> =20mA		25		deg	

**Intensity Specifications for Bin Grading** 

Rank	Test Condition		Max	Unit
J		3.0	4.5	
K		4.0	6.0	
L		5.0	7.5	
M		6.0	9.0	
N	I <sub>F</sub> =20mA	7.0	10.5	
P		8.0	12.0	mW/sr
Q		9.0	13.5	
R		10.0	15.0	
S		11.0	16.5	
T		12.0	18.0	

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# **Typical Electro-Optical Characteristics Curves**

Fig.1 Forward Current vs.

Ambient Temperature

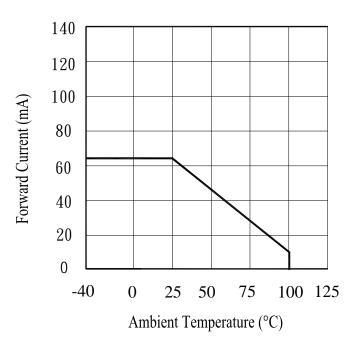


Fig.2 Spectral Distribution

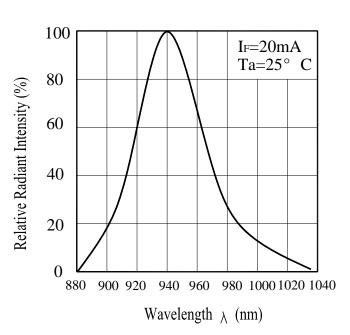


Fig.3 Peak Emission Wavelength Ambient Temperature

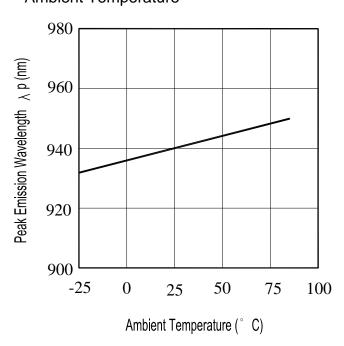
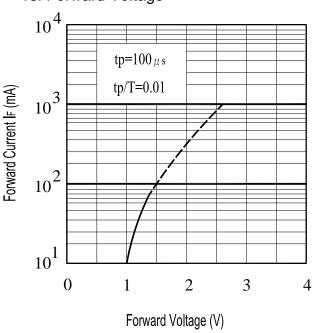


Fig.4 Forward Current vs. Forward Voltage



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## **Typical Electro-Optical Characteristics Curves**

Fig.5 Relative Intensity vs.

Forward Current

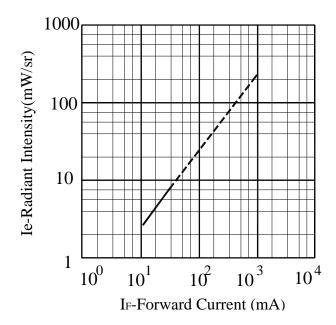


Fig.6 Relative Radiant Intensity vs.

**Angular Displacement** 

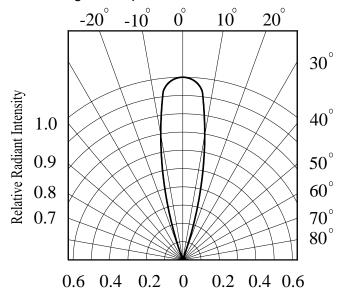


Fig.7 Relative Intensity vs.

Ambient Temperature(°C)

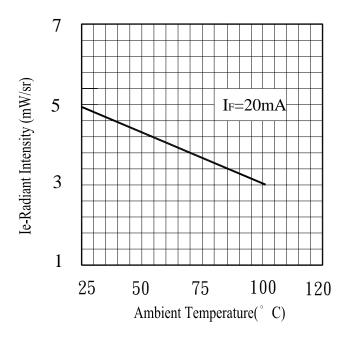
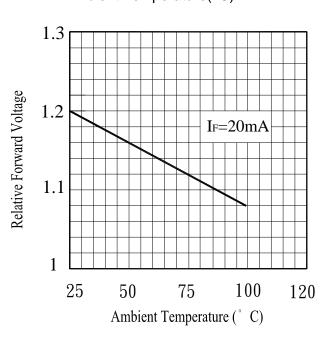


Fig.8 Forward Voltage vs.

Ambient Temperature(°C)



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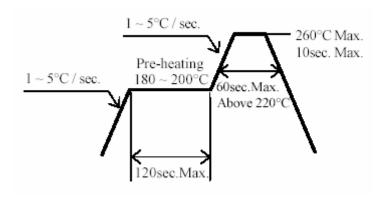


#### **Precautions For Use**

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
  - Baking treatment :  $60\pm5^{\circ}$ C for 24 hours.
- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

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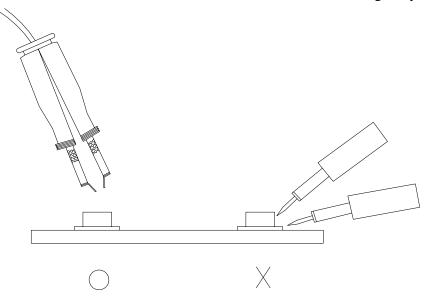


#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $280^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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## **Reliability Test Item And Condition**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

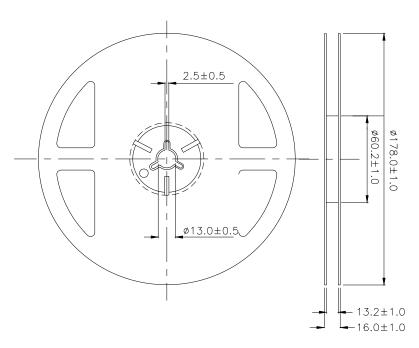
NO.	Item	Test Conditions	Test Hours/	Sample	Failure	Ac/Re
			Cycles	Sizes	Judgement	
					Criteria	
1	REFLOW Soldering	TEMP. : 260°C±5°C	6Mins	22pcs		0/1
		10secs			$I_R \ge U \times 2$	
2	Temperature Cycle	$H: +100^{\circ}C$ 15mins	50Cycles	22pcs	ĨE≦Lx0.8	0/1
		5mins			$V_F \ge U \times 1.2$	
		L:-40°C 15mins				
3	Thermal Shock	H :+100°C	50Cycles	22pcs	U: Upper	0/1
		↓ 10secs			Specification	
		L:- $10^{\circ}$ C 5mins			Limit	
4	High Temperature	TEMP. : +100°C	1000hrs	22pcs	L: Lower	0/1
	Storage				Specification	
5	Low Temperature	TEMP. : -40°C	1000hrs	22pcs	Limit	0/1
	Storage					
6	DC Operating Life	I <sub>F</sub> =20mA	1000hrs	22pcs		0/1
7	High Temperature/	85°C / 85% R.H	1000hrs	22pcs		0/1
	High Humidity					

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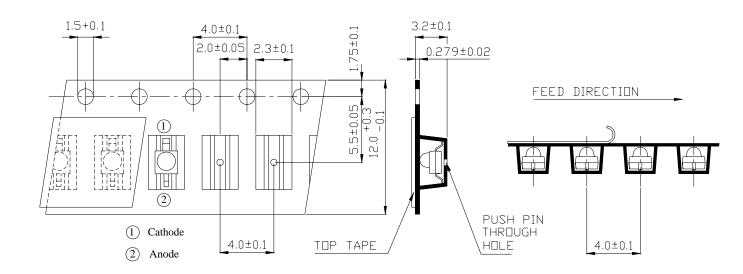
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#### **Package Dimensions**



### Loaded Quantity Per Reel 1000PCS/Reel



#### **Unit:mm**

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### **Packing Quantity Specification**

- 1. 1000Pcs/1Volume , 1Volume/1Bag
- 2.10Boxes/1Carton

### **Label Form Specification**



CPN: Customer's Production Number

P/N : Production Number QTY: Packing Quantity

CAT: Ranks

HUE: Peak Wavelength

**REF**: Reference

LOT No: Lot Number

MADE IN TAIWAN: Production Place

#### **Notes**

- 1. Above specification may be changed without notice. EVERLIGHT will reserve authority on material change for above specification.
- 2. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
- 3. These specification sheets include materials protected under copyright of EVERLIGHT corporation. Please don't reproduce or cause anyone to reproduce them without EVERLIGHT's consent.

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