

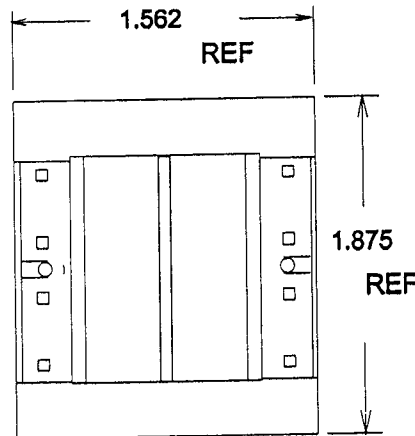
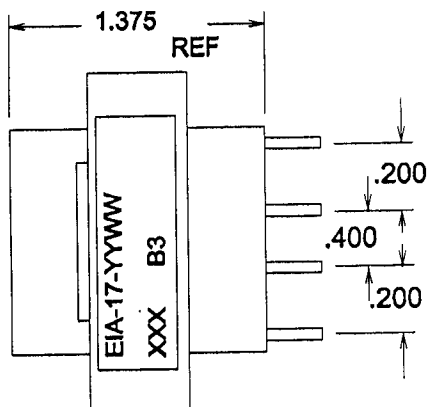
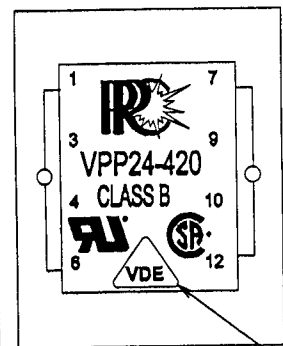
TOLERANCE UNLESS SPECIFIED =

.XXX= +/- .005

.XX= +/- .015

FRACTIONS= +/- .032

VPP24-420.DC2

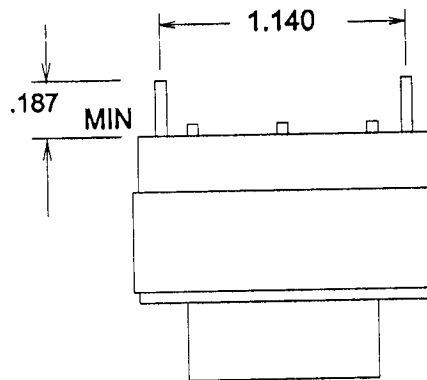
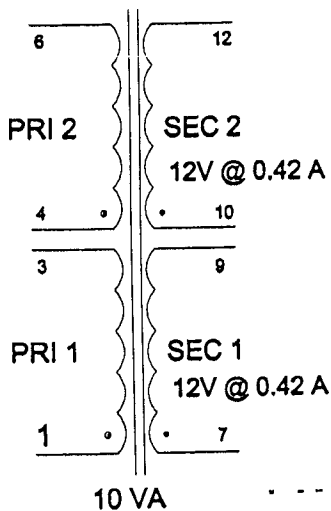


MTG
1.250

ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .036 SQ

115/230V
50/60 HZ



PRODUCTION TESTS

URNS RATIO = 100%

DC RESISTANCE IN OHMS	1-3 =	182 NOM
	4-6 =	220 NOM
	7-9 =	3.9 NOM
	10-12 =	4.6 NOM

MAX EXCITATION CURRENT = 20 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 15.6 TO 16.3 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION



PART NO.: VPP24-420