

**VI TELEFILTER**

**Filter specification**

**TFS 170G**

**Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	86 Ω    -36 pF	
Output:	98 Ω    -28 pF	

**Characteristics**

**Remark:**

The reference level for the relative attenuation  $a_{rel}$  of the TFS 170G is the maximum attenuation in the pass band. The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 170,6 MHz without any tolerance or limit. The values of relative attenuation  $a_{rel}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance / limit</b>
<b>Insertion loss</b> (Reference level)	$a_e$	4,9 dB	max. 8,0 dB
<b>Nominal frequency</b>	$f_N$	-	170,6 MHz
<b>Passband</b>	PB	-	$f_N \pm 90$ kHz
<b>Pass band ripple</b>		0,3 dB	max. 1,0 dB
<b>Centre frequency</b>		170,6 MHz	-
<b>Relative attenuation</b>	$a_{rel}$		
$f_N \pm 90$ kHz ... $f_N \pm 200$ kHz		-0,1 dB	min. -1 dB**
$f_N \pm 0,2$ MHz ... $f_N \pm 0,4$ MHz		2 dB	min. 1 dB
$f_N \pm 0,4$ MHz ... $f_N \pm 0,6$ MHz		23 dB	min. 13 dB
$f_N \pm 0,6$ MHz ... $f_N \pm 0,8$ MHz		35 dB	min. 27 dB
$f_N \pm 0,8$ MHz ... $f_N \pm 1,6$ MHz		45 dB	min. 40 dB
$f_N \pm 1,6$ MHz ... $f_N \pm 3$ MHz		48 dB	min. 43 dB
$f_N \pm 3$ MHz ... $f_N \pm 5,8$ MHz		55 dB	min. 47 dB
$f_N \pm 5,8$ MHz ... $f_N \pm 35$ MHz		60 dB	min. 50 dB
$f_N \pm 35$ MHz ... $f_N \pm 75$ MHz		65 dB	min. 45 dB
$f_N - 75$ MHz ... $f_N - 170$ MHz		70 dB	min. 40 dB
$f_N + 75$ MHz ...		70 dB	min. 40 dB
<b>Group delay variation in PB</b>		0,28 µs	max. 1 µs
<b>VSWR in PB</b>		1,6 : 1	max. 2 : 1
<b>Temperature coefficient of frequency <math>T_c</math></b> ****		-0,036 ppm/K <sup>2</sup>	-
<b>Frequency inversion temperature <math>T_0</math></b>		45 °C	-
<b>Operating temperature range</b>		-	- 10 °C .. + 85 °C
<b>Storage temperature range</b>		-	- 40 °C.. + 125 °C
<b>Input power level :</b>		-	max. 10,0 dBm

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*\*) reference is max. loss in PB

\*\*\*\*)  $\Delta f(\text{Hz}) = T_C(\text{ppm/K}) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$

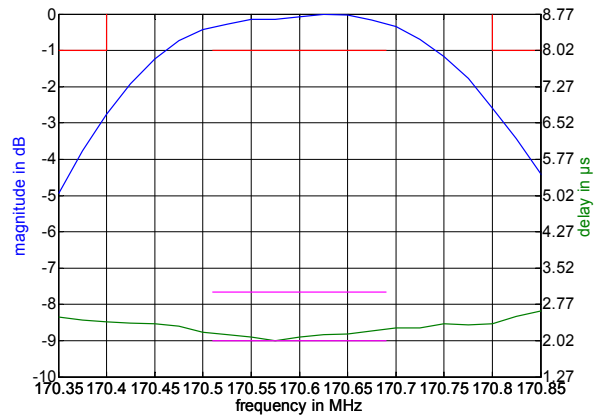
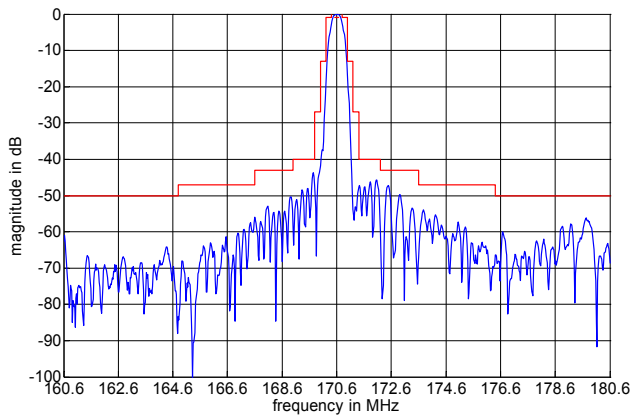
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**Checked / approved:** \_\_\_\_\_

**Tele Filter GmbH**  
**Potsdamer Straße 18**  
**D 14 513 TELTOW / Germany**  
**Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30**  
**E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)**

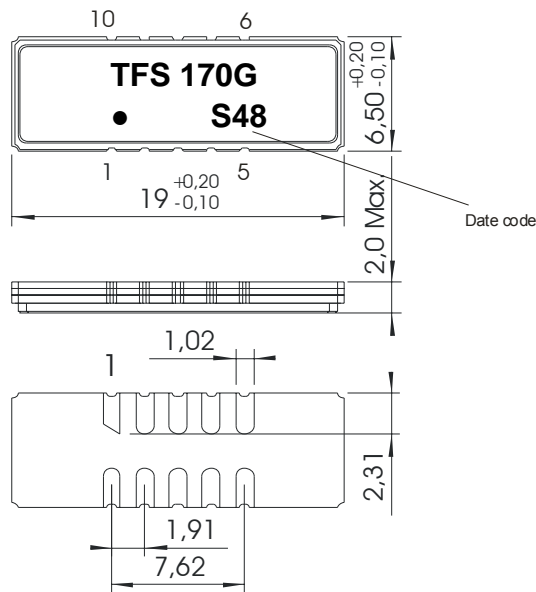
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**Filter characteristic**



**Construction and pin connection**

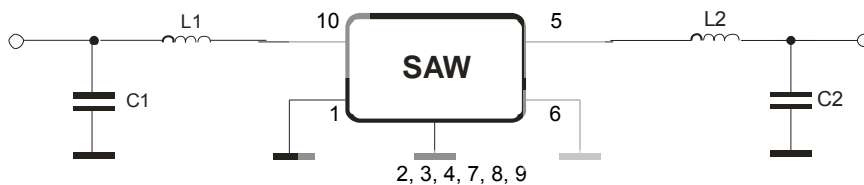
(All dimensions in mm)



- 1 Input RF Return
- 2 Ground
- 3 Ground
- 4 Ground
- 5 Output
- 6 Output RF Return
- 7 Ground
- 8 Ground
- 9 Ground
- 10 Input

Date code: Year + week  
 S 2004  
 T 2005  
 U 2006  
 ...

**50 Ohm Test circuit**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles  
(cycle) DIN IEC 68 - 2 – 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

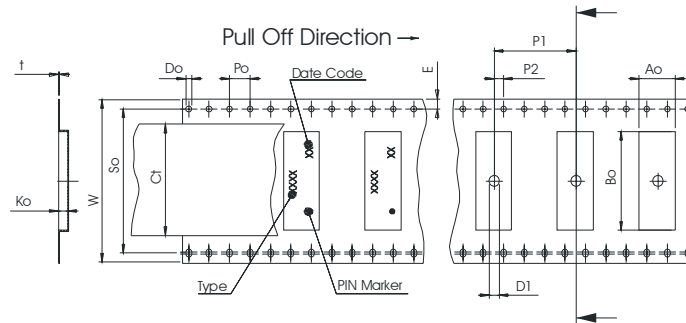
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel: 2000  
reel of empty components at start: min. 300 mm  
reel of empty components at start including leader: min. 500 mm  
trailer: min. 300 mm

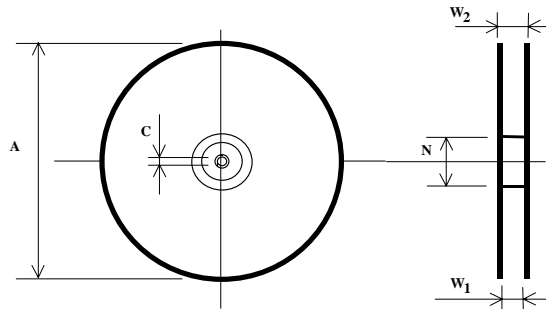
**Tape (all dimensions in mm)**

- W : 32,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 14,20 ± 0,1
- P2 : 2,00 ± 0,1
- P1 : 12,00 ± 0,1
- D1(min) : 2,00
- Ao : 7,10 ± 0,1
- Bo : 19,60 ± 0,1
- So : 28,40 ± 0,1
- Ct : 25,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 32,4 +2/-0
- W2(max) : 38,4
- N(min) : 100
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

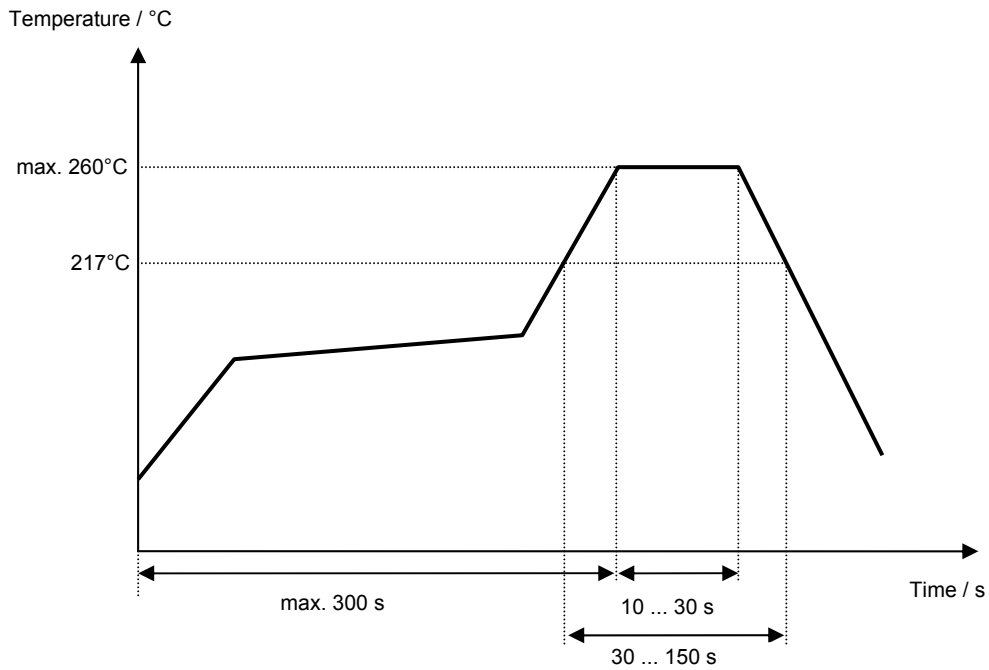
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**Air reflow temperature conditions**

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



**History**

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**VI TELEFILTER****Filter specification****TFS 170G****5/5**

Version	Reason of Changes	Name	Date
1.0	- identical with specification from hudson	Sabah	08.10.1999
1.1	- customer specification (requirement) Max. input power instead of 10 dBm is 20 dBm VSWR : instead of $\leq 1.7$ is $\leq 2.0:1$ Rejection ( $\pm 200$ KHz): instead of $\geq 0.50$ dB is 0 dB Impedance Value: Input corrected from $20 \Omega    -10.9$ pF to $86    -36$ pF Output: corrected from $20 \Omega    -5.5$ pF to $98    -28$ pF	Sabah Sabah	28.03.2000
1.2	- No necessity for IP3 –measurement - The sprocket holes: instead of the right side of the tape is on the left side of the tape (according to customer requirement, e mail from: 7. Juli.00) - Input power changed from 20 dBm to 10 dBm	Sabah	30.03.2000
1.3	- typical values, filter characteristic added - air reflow temperature conditions modified	Sabah Pfeiffer	12.07.2000 22.11.2004

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