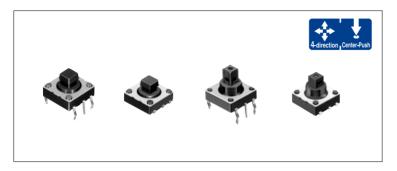
# Multi Control Devices TACT Switch™ 4-direction with Center-push Function (SMD & Snap-inType)

**SKQU** Series



### 10×10mm size with sharp click feeling.





#### Product Line

#### 4-directional Type

Product No.	Operating force		Travel( mm )		Rating	Rating	Operating life	Initial contact	Variety	Minimum order	Drawing
	4-direction	Center-push	4-direction	Center-push	(max.)	(min.)	(5mA 5V DC)	resistance	variety	unit (pcs.)	No.
SKQUAAA010	1.57N	_	0.35		50mA 12V DC	10μ A 1V DC	50,000cycles for each direction	500m max.	Snap-in type	1,000	1
SKQUBAE010									Surface mount type	750	2

#### With Center-push Type

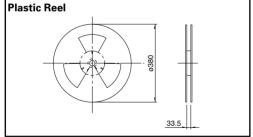
Product No.	Operating force		Travel( mm )		Rating	Rating	Operating life	Initial contact	Variety	Minimum order	Drawing
	4-direction	Center-push	4-direction	Center-push	(max.)	(max.)	(5mA 5V DC)	resistance	variety	unit (pcs.)	No.
SKQUCAA010	1.57N	3.14N	0.4	0.2	50mA 12V DC	10μA 1V DC	100,000cycles for each direction	500m max.	Snap-in type	1,000	3
SKQUDBE010									Surface mount type	600	4

Variable Resistor Type

**Switch** Type

#### Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)





	Numbe	Tono suidele			
Series	1 reel	1 case /Japan	1 case /export packing	Tape width (mm)	
SKQUBA	750	3,000	3,000	32	
SKQUDB	600	2,400	2,400	32	

#### **Notes**

- The minimum packing unit is the basic unit for orders. Please place purchase orders in minimum order unit. Please contact us for the export packaging units.
- 2. For SKQUAA, and SKQUBA models, the 4-directional operating force and travel are measured 0.9mm below the top of the stem.
- 3. For SKQUCA models, the 4-directional operating force and travel are measured 2.9mm below the top of the stem.
- 4. For SKQUDB models, the 4-directional operating force and travel are measured 1.5mm below the top of the stem.
- 5. Please place purchase orders for taping products per minimum package units (1 reel or 1 case).

Dimensions( 4-directional Type ) Unit:mm PC board mounting hole dimensions Style (Viewed from switch

Snap-in type 1 3.15 Surface-mount type 2 Center of stem rotation 1.23 3.15 Snap-in type 3 5.75 Surface-mount type

Multi Control **Devices** 

mounting face )

Variable Resistor Type

Switch Type



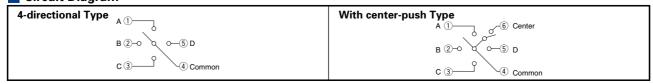
4

Thickness of the printed wiring boards in Figures 1 and 3 is 1.6mm.

#### Circuit Diagram

Photo

No.



## List of Varieties

	Series		Switch type										
Items			SKQUAA/SKQUBA	SKQU SKQUCA	SKQUDB	SSAF	SRBE	SLLB	SLLB5 Small type				
P	hoto		SKUUAA/SKUUBA SKUUCA SKUUDB			<b>@</b>		١	Siliali type				
Fu	nctio	n	4-direction Center-Push			B-contact a Fourth Lever Return			Return				
Dimen	sions	W	10			10.85	12	11.8	9.5				
(typical value) D		_					11	11.4	8.8				
(mı		Н	7.1	10	8.6	3	3.8	3	2.2				
L		perating shafts		Single-shaft									
▼		naterial		4 11		Resin	T						
š		resolution	4-direction			8-direction -			ection hout				
Outlined cifica-ti		erating feeling		With	;+b	Without	With Without		rith				
±i.ed		n mechanism			itn			With/	_				
ns	swi	r-push itch		With/Without		W	ith	Without	With				
	Encoder Without						With	Without					
Operating t	temperat	ure range		-30 to +85			-10 to	+ 60					
Rating( max	x. ) Resist	tive load )		50mA 12V DC		20mA 5V DC	1mA 5V DC	10mA	5V DC				
Electri	Out volt	tput tage				1V max. at 1mA 5V DC (Resistive load)  1V max. at Measuring \$\frac{\phi}{5}V\D}{\text{Measuring terminal}}  1V max. at Measuring terminal							
cal	Directional	resolution		4-direction		8-direction	-	2-direction					
pe	Insulation	resistance	100	M min. 100V	DC	10M min. 100V DC	50M min. 50V DC	100M mi	in. 100V DC				
rf or	Voltag	e proof	2!	50V AC for 1mii	n.	100V AC for 1min.	50V AC for 1min.	100V AC	for 1min.				
Electrical performance		tional ating rce	1.57 <sup>+0.49</sup> N 1.57 <sup>+0.39</sup> N			0.5N +0.5 N		0.65 ± 0.3N					
	Push oper	ating force		3.14 ±	0.59N	2.5 <sup>+0.7</sup> <sub>-0.5</sub> N	3.5 ± 1.5N	2 ± 1N	2.5 ± 1N				
		r detent que					3 ± 2mN • m	_					
Mechan performa	stre					3N for 1min.							
nical iance	Actuato	Pushing direction					50	N					
		Operating direction				50N	10N						
End	Vibra	ation				amplitude is 1.5mm for all the frequencies, of X, Y and Z for 2 hours respectively							
ran	withou Operating li	ting life ut load ife with load ed load)						100,00	0cycles				
e ₽	Cold			-30 ± 2 for 96h	า	-40 ± 2 for 96h		−20 ± 2 for 96h					
Environmental performance	Dry	heat	80 ± 2 for 96h			85 ± 2 for 96h							
nenta		o heat				40 ± 2 , 90 to 95%RH for 96h							
		soldering		60 ± 2 , 90 to 95%RH for 96h 350 max. 3s max.			350±10 4 <sup>+1</sup> / <sub>0</sub> s 350±5 3s max.						
olde		Idering		c. 5s max. ( SKC		300 ± 0 3 5 111dX.							
Manual soldering Dip soldering Reflow soldering				ee P.492 ( SKQ		Please see P.492							
	Page			482		484	486	488	490				

Multi Control Devices

Variable Resistor Type

Switch Type

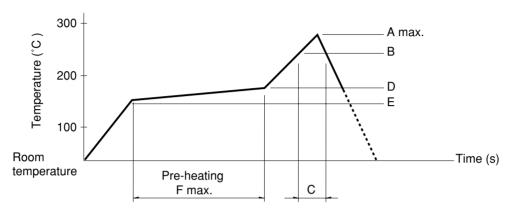
## **Soldering Conditions**

#### **Example of Reflow Soldering Condition**

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA( K )or CC( T )at solder joints copper foil surface ). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Multi Control Devices



Series( Reflow type )	A( ) 3s max.	B( )	C(s)	D( )	E( )	F(s)	
RKJXS	260		40	150	150	120	
SLLB, SLLB5	240	230	20	150			
SKRV/SKRH/SKQUBA,DB/SSAF/SRBE	260		40	180			

Variable Resistor Type

Switch Type

#### Notes

- The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.